

**TOOLS NEEDED FOR INSTALLATION**

- 2.5mm allen wrench
- Small screwdriver or pick capable of fitting between slots of the Billet Grille Inserts

**Note: Loctite or something similar is recommended on all bolts during installation**

1997-06 Jeep TJ

**Billet Grille Inserts**

1. Install mounting brackets loosely using one bolt near a center hole. One mounting bracket should be located near each end of billet insert as shown. **(Figure 1)**
2. Starting at the far left or right side of the grill press billet insert into jeep grill. It should wedge itself in evenly. Mounting brackets will dangle behind it. **(Figure 2)**
3. Reach around behind billet insert thru adjacent grill opening and position mounting bracket horizontal so that the arched part of the bracket is mated up against the backside of the Jeep grille. Install 2nd screw into both brackets. **(Figures 3 & 4)**
4. Carefully tighten all 4 bolts evenly. Check back and forth during tightening until they are all snug. **Do not over tighten.**
5. Repeat above steps on remainder of grill inserts until ready to install the final one.
6. On final billet insert, install brackets loosely before positioning same as done in previous installations and carefully press the insert into the grill as also done previously.
7. Using a small screwdriver or pick or similar device poke it thru the billet insert and work the mounting bracket upwards until it is horizontal and positioned behind the jeep grill. While holding it in this position carefully tighten single bolt until it pulls the bracket into the back of the grill holding it in place. Do not fully tighten yet, leave it a little loose. **(Figures 5)**
8. Install 2nd screw into bracket at this point and then carefully tighten them both.
9. Repeat previous two steps on 2nd bracket holding billet insert in place.

Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

