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Installation Instructions

XRC Fender Flares
07-10 Wrangler & Unlimited
(Part # 76837)



WARNING: Check with Local and State laws *before* installing this accessory

Read instructions entirely before installing this accessory.

Parts Included	Qty
Driver Front Flare	1
Driver Rear Flare	1
Passenger Front Flare	1
Passenger Rear Flare	1

Parts Included	Qty
Self-tapping Screw	10
10mm Hex Head Bolt	20
Flat Washer	40
Lock-Nut	20

FRONT FLARE INSTALLATION

Step 1: Remove the five 10mm bolts holding the inner liner on. Four are visible, one is located towards the back on top which you gain access to through a hole in the inner liner.

Step 2: Disconnect the front turn signal plug.

Step 3: Starting at the front of the factory flare and working your way towards the rear pull firmly outward to disconnect the flare from the body of the vehicle. NOTE: You will here cracking/popping noise this is from the clips snapping, which is normal. (They will not be re-used) After the flare and liner are removed make sure to remove any plastic clips that may remain in the holes on the vehicle. This can be done with a flat screwdriver or panel puller. Secure the turn signal wire behind the body in a location where it does not interfere with anything.

Step 4: Hold new flare up against body, lining up the holes in the flare with the holes in the body. Loosely attach using 8 of the included 10mm bolts, 16 flat washers and 8 nuts. Position flare into the best fitment and then securely tighten all hardware. (Fig A) Due to some variations in hole locations on the vehicles you may need to slightly enlarge holes with a drill. Use caution when drilling.

Note: With some effort you can re-use the inner liners. This would require precise trimming and secure with the previously removed hardware from Step 1 and some large O.D. flat washers.

REAR FLARE INSTALLATION

Step 5: Using a panel puller or flat head screwdriver remove the 5 black plastic plug fasteners from the wheel-well area which hold on the inner liner.

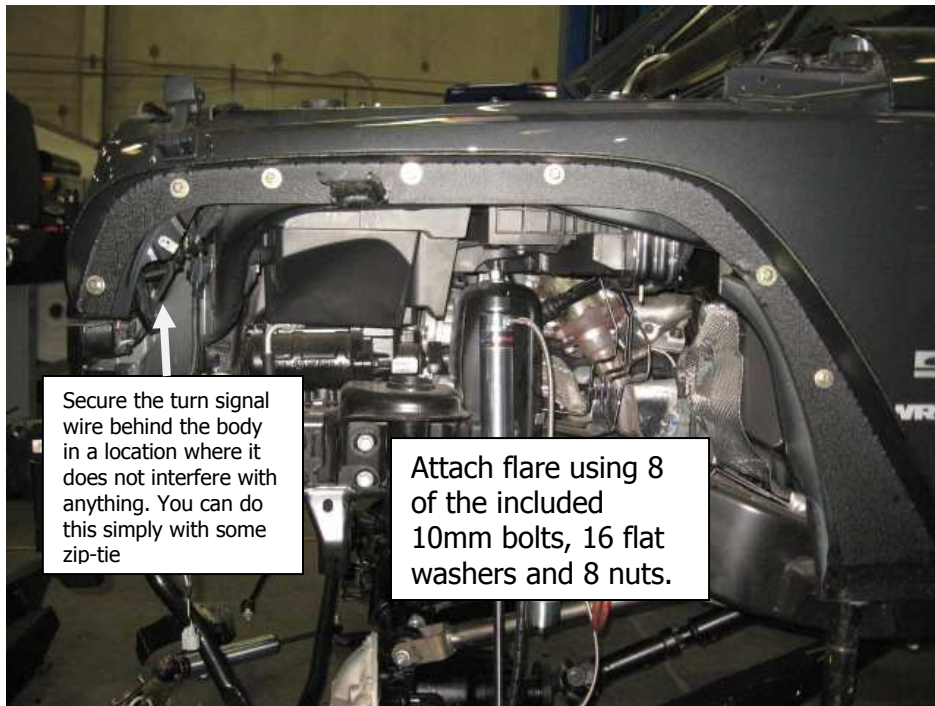
Step 6: Starting at the front of the factory flare and working your way towards the rear pull firmly outward to disconnect the flare from the body of the vehicle. NOTE: You will here cracking/popping noise this is from the clips snapping, which is normal. (They will not be re-used) After the flare and liner are removed make sure to remove any plastic clips that may remain in the holes on the vehicle. This can be done with a flat screwdriver or panel puller.



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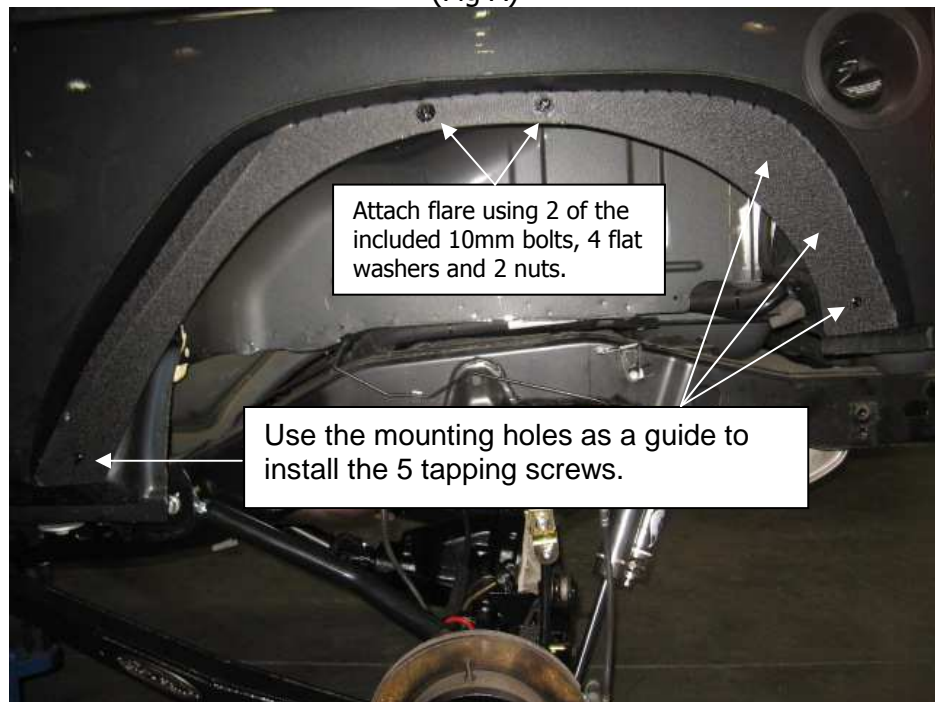
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Secure the turn signal wire behind the body in a location where it does not interfere with anything. You can do this simply with some zip-tie

Attach flare using 8 of the included 10mm bolts, 16 flat washers and 8 nuts.

(Fig A)



Attach flare using 2 of the included 10mm bolts, 4 flat washers and 2 nuts.

Use the mounting holes as a guide to install the 5 tapping screws.

(Fig B)



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Step 7: Hold new flare up against body, lining up the holes in the flare with the holes in the body. Loosely attach using 2 of the included 10mm bolts, 4 flat washers and 2 nuts. Position flare into the best fitment location and then securely tighten all hardware. (Fig B) Due to some variations in hole locations on the vehicles you may need to slightly enlarge holes with a drill. Use caution when drilling.

Step 8: After top two bolts are secured, install the self-tapping screws into the 5 remaining holes. Be careful not to over-tighten

Note: With some effort you can re-use the inner liners. This would require precise trimming and secure with the previously removed hardware from Step 1 and some large O.D. flat washers.

Installation is now complete



CARE AND MAINTENANCE

To protect your investment it is recommended to regularly wash and wax this part. Do not use any type of cleaners that contain abrasives that may damage the finish of your part.

LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within 5 years from the original date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor.

To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the sender's expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through alteration, improper installation, mishandling, misuse, neglect accident or acts of nature. **THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.**

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