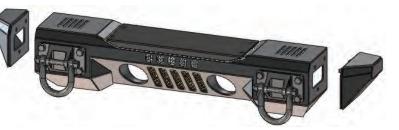
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JK Wrangler Modular XHD Aluminum Stubby Ends

Contents:

- 1. Aluminum Stubby End (2)
- 2. M12 Hex Head Bolts (6)
- 3. M12 Flat Washer (12)
- 4. M12 Hex Nut (6)
- 5. M12 Lock Washers (6)



Note: Bumper must first be installed on vehicle.

1. Insert (1) M12 hex bolt into the lower bolt hole on the side of the bumper using a washer on both the inside and outside then fasten with hex nut and lock washer on the inside of the bumper. Do not tighten at this time. Repeat for opposite side.



2. Insert a M12 hex bolt and washer thru the top holes in the stubby end. Install the stubby end onto the bumper by sliding the notch cutout on the lower portion of the end onto the bottom bolt. Line up the top bolts with the bumper and insert them into the bumper fastening with a hex nut and washer. Tighten all bolts. Repeat for opposite side.



For Technical Assistance Contact: OMIX-ADA Tech Support Phone: 1-800-449-6649 Email: techsupport@omix-ada.com Web: www.omix-ada.com

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