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Subject: Steinjager Transfer Case Install - Printable  
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Steinjager Transfer Case Kit Install Video: <https://www.youtube.com/watch?v=bV0cvOITF6c>

### **Steinjager J0048041 (231 Transfer Case Upgrade Kit) Installation Procedure**

**1) Start by Removing the 4 bolts holding the shifter linkage to the driver's side of the tub.**



**2) Pull the nut and washer off the transfer case shifter arm. Save nut & washer for later.**



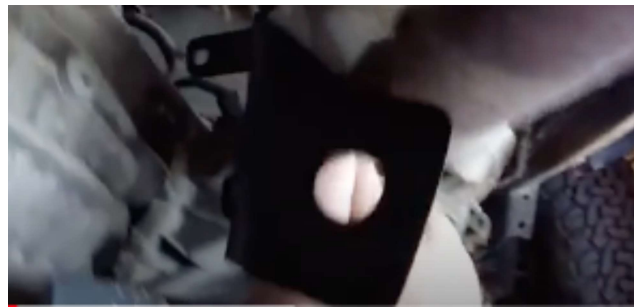
**- Then remove the Shifter Arm....then the Linkage at the Shifter .....and then Linkage on the Transfer Case.**

**- The Linkage should come free to toss off to the side to dispose of.**





**3) Remove the 2 nuts holding the original Transfer Case Bracket and remove it.  
-Install Steinjager Bracket and tighten with the 2 nuts you removed.**



**4) Install Steinjager Body Bracket through tub and tighten**



**5) Remove the STOCK BUSHING out the SHIFTER CASE HANDLE  
-Install the NEW STEINJAGER SHIFTER ARM and tighten with the nut and washer  
you saved from earlier.**





**6) Install one end of the Cable through the Body Bracket and Install the Lock Washer & Nut hand tighten.**



**7) Spin the Clevis down the threads about 3/8 of an inch.**



**8) With the SHIFTER HANDLE IN 4-LOW and about a 1/4 inch of cable rod sticking out... Adjust the Clevis & the Bulkhead Fittings to Align the Holes**



**9) Install the Steinjager SUPPLIED BUSHING in the shifter arm along with the Clevis & Spring Pin. Spin the jam nut towards the clevis to tighten down completely.**





10) REPEAT the process of installing the other end of the cable through the Transfer Case Bracket 'making sure' you are still in 4-LOW.

\*Note - a little pressure will be needed to get the cable to align with the bracket.



11) Test the Shifter to make sure you have all the gears... then tighten ALL the bulkhead nuts & jam nuts to complete the install.



