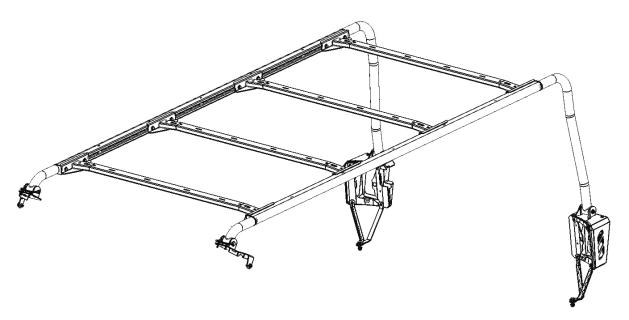
GO RHINO (L

INSTALLATION INSTRUCTIONS



PART NO.

• 5994000T

PRODUCT DESCRIPTION:

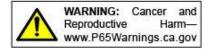
OVERLAND
 OVERHEAD RACK

APPLICATION:

• JEEP WRANGLER JK UNLIMITED

PRODUCT SAFETY & LEGAL DISCLAIMER

- IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.
- Review the product package and contents prior to beginning the installation. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- INSTALLER: Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.



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INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly
 inspect the area to be drilled, on both sides of material, prior to modification and relocate any
 objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

WARNING

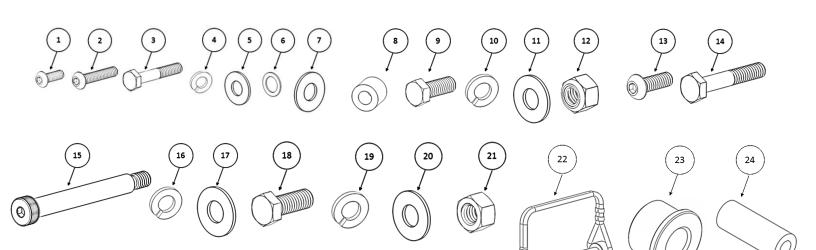
Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!



PARTS INCLUDED IN THIS LIST:

ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION	
1	15	1/4" x 3/4" Button Head Hex Drive Screw (SS)	3/4" Button Head Hex Drive Screw (SS) 9 16 5/16" x 1" Hex Head Bolt (SS)		17	8	3/8" Flat Washer (SS)		
2	1	1/4" 1 1/4" Button Head Hex Drive Screw (SS)	10	16	5/16" Lock Washer (SS)	18	2	3/8" x 1" Hex Head Bolt	
3	4	1/4" X 1 1/2" Hex Head Bolt (SS)	11	18	5/16" Flat Washer (SS)	19	2	3/8" Lock Washer	
4	12	1/4" Lock Washer (SS)	12	2	5/16" Nylon Lock Nut (SS)	20	4	3/8" Flat Washer	
5	12	1/4" Flat Washer (SS)	13	2	3/8" X 1" Button Head Hex Drive Screw (SS)	21	2	3/8" Hex Nut	
6	8	1/4" Flat Washer (Plastic)	14	4	3/8" x 1 1/2" Hex Head Bolt (SS)	22	2	3/8" Locking Pin with Squared Wire Retainer	
7	4	Adhesive Backed Rubber Washer	15	2	3/8" x 2 3/4" Shoulder Bolt	23	8	Polyurethane Bushing	
8	1	Spacer, 1/2" OD, 7/16" Long	16	6	3/8" Lock Washer (SS)	24	4	Bushing Sleeve	
(SS) Stainless Steel									



Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product. You may also <u>click here</u> to view an installation video or visit http://www.gorhino.com/Installation-Videos.

TOOLS NEEDED FOR INSTALLATION:

- 1/2", 9/16" Socket & Wrench, Ratchet & Ratchet Extension
- Phillips Screw Driver
- 5/32" & 3/16" Hex Key
- Drill Motor, 3/8" & ½" Drill Bit

ESTIMATED TIME FOR INSTALLATION:

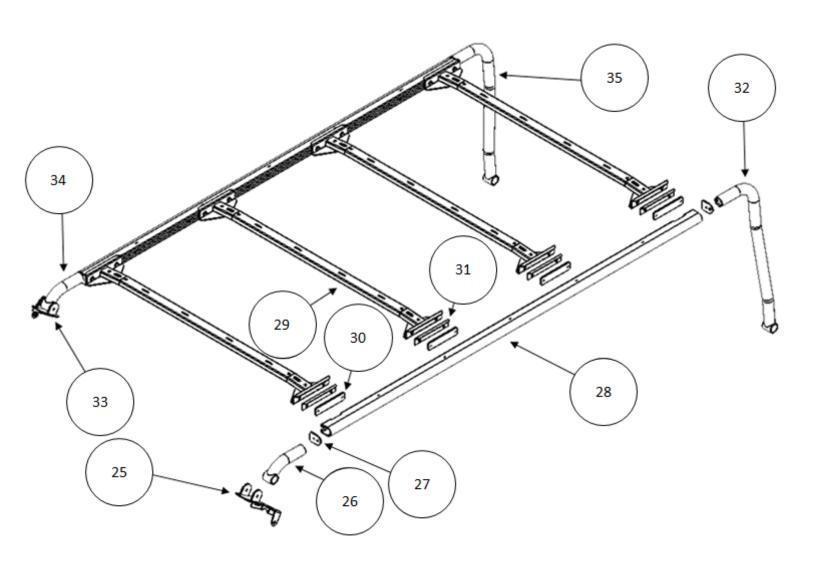
2 1/2 Hour

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466



PARTS INCLUDED IN THIS LIST:

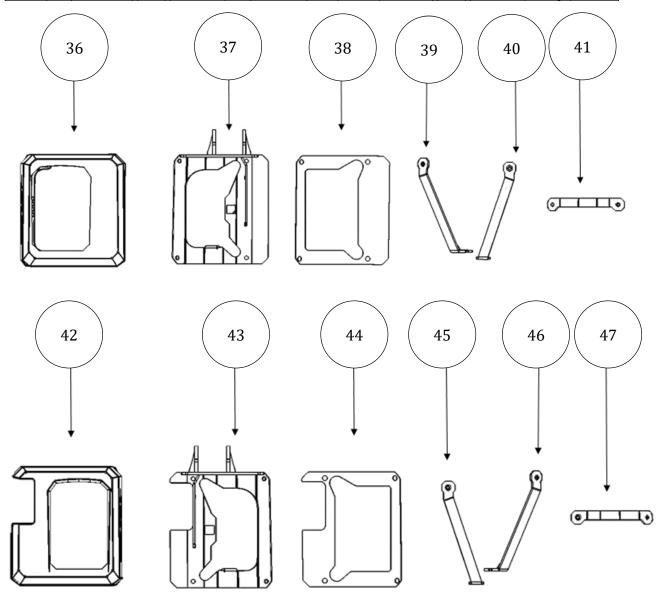
ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION
25	1	Front Bracket (Driver)	31	8	Cross Bar Gasket
26	1	Front Tube (Driver)	32	1	Rear Post (Driver)
27	4	Plastic Cap	33	1	Front Bracket (Passenger)
28	2	Roof Rail	34	1	Front Tube (Passenger)
29	8	Cross Bar	35	1	Rear Post (Passenger)
30	4	Thread Plate			





PARTS INCLUDED IN THIS LIST:

ITEM	QTY.	DESCRIPTION	ITEM	QTY.	DESCRIPTION
36	1	Tail Light Cover (Driver)	42	1	Tail Light Cover (Passenger)
37	1	Rear Bracket (Driver)	43	1	Rear Bracket (Passenger)
38	1	Rear Bracket Gasket (Driver)	44	1	Rear Bracket Gasket (Passenger)
39	1	Lower Support Bracket-B (Driver)	45	1	Lower Support Bracket-A (Passenger)
40	1	Lower Support Bracket-A (Driver)	46	1	Lower Support Bracket-B (Passenger)
41	1	Upper Support Bracket (Driver)	47	1	Upper Support Bracket (Passenger)





Reference the installation instruction included with the WLF Windshield Light frame, and complete the installation of the WLF Windshield Light frame.

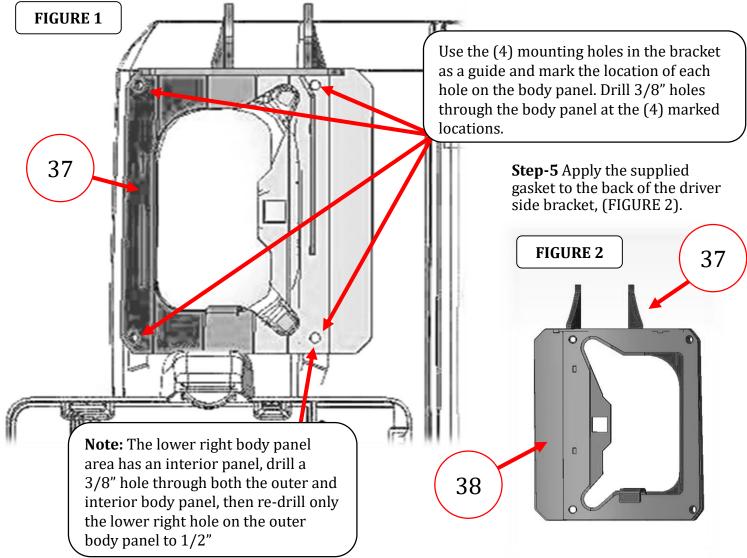
Driver Rear

Step-1 Remove the (2) Phillip's screws securing OEM taillight to the vehicle, disconnect taillight wiring from the vehicle wiring harness and remove the taillight from vehicle.

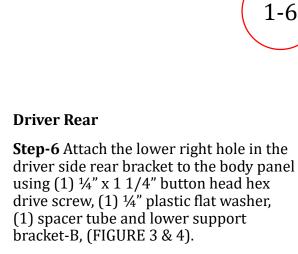
Step-2 Position the driver side rear bracket on the body panel area where the OEM taillight was removed. Align and level the rear bracket and use the (4) mounting holes in the bracket as a guide and mark the location of each hole on the body panel, (FIGURE 1).

Step-3 Set the driver side rear bracket aside and drill 3/8" holes through the body panel at the (4) marked locations. **Note:** The lower right body panel area has an interior panel, drill a 3/8" hole through both the outer and inner body panel.

Step-4 Re-drill only the lower right hole on the outer body panel to 1/2" as a spacer tube will be installed at this location.



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Step-7Attach the two upper holes in the driver side rear bracket to the body panel using (2) $\frac{1}{4}$ " x $\frac{3}{4}$ " button head hex drive screws, (2) $\frac{1}{4}$ " plastic flat washers and the upper support bracket, (FIGURE $\frac{3}{4}$ & 4)

Step-8 Attach the lower left hole in the driver side rear bracket to the body panel using (1) ¼" x 3/4" button head hex drive screw, (1) ¼" plastic flat washer and lower support bracket-A, (FIGURE 3 & 4).

Step-9 Attach the lower support brackets to the body structure using (1) 3/8" x 1" hex bolt, (2) 3/8" flat washers (1) 3/8" lock washer and (1) 3/8" hex nut, (FIGURE 4).

18-19

20-21

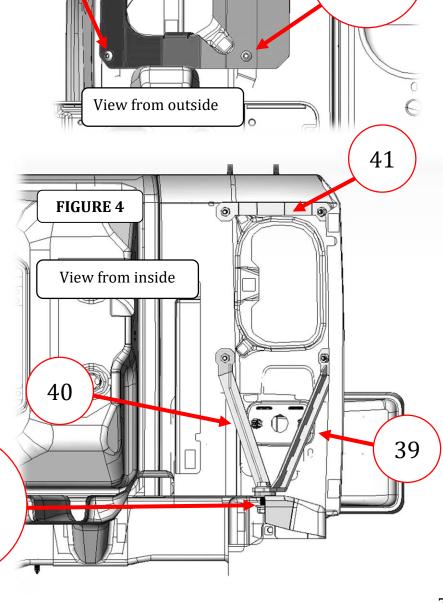


FIGURE 3

2-6-8

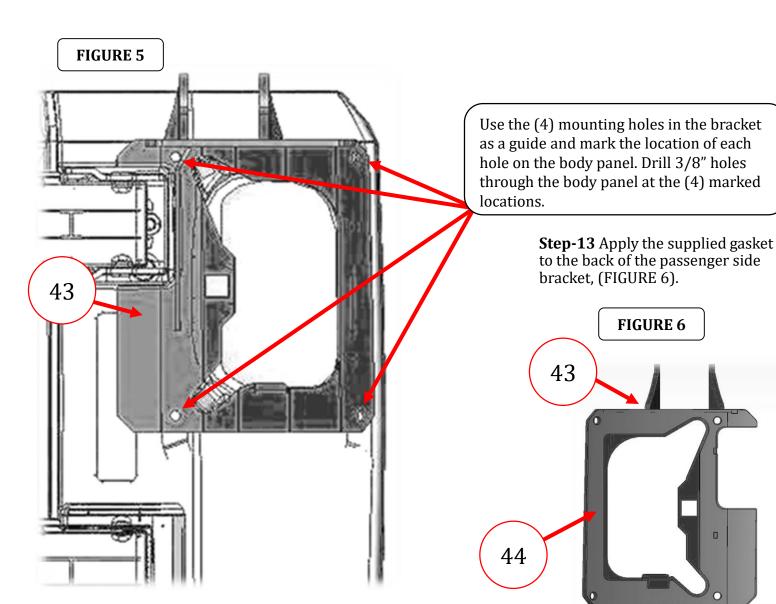


Passenger Rear

Step-10 Remove the (2) Phillip's screws securing OEM taillight to the vehicle, disconnect taillight wiring from the vehicle wiring harness and remove the taillight from vehicle.

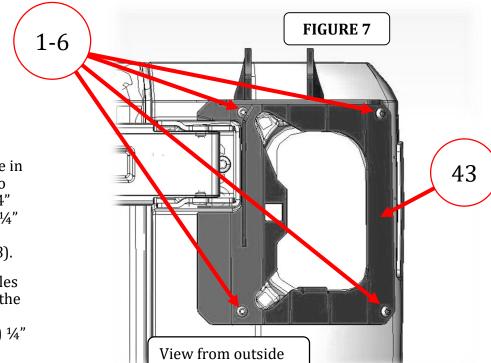
Step-11 Position the passenger side rear bracket on the body panel area where the OEM taillight was removed. Align and level the rear bracket and use the (4) mounting holes in the bracket as a guide and mark the location of each hole on the body panel, (FIGURE 5).

Step-12 Set the passenger side rear bracket aside and drill 3/8" holes through the body panel at the (4) marked locations.



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INSTALLATION INSTRUCTIONS



Passenger Rear

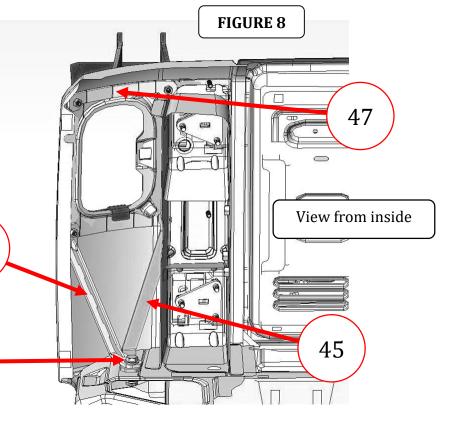
Step-14 Attach the lower left hole in the passenger side rear bracket to the body panel using (1) ¼" x 3/4" button head hex drive screw, (1) ¼" plastic flat washer, and lower support bracket-C, (FIGURE 7 & 8).

Step-15 Attach the two upper holes in the driver side rear bracket to the body panel using (2) ¼" x 3/4" button head hex drive screws, (2) ¼" plastic flat washers and the passenger side upper bracket, (FIGURE 7 & 8).

Step-16 Attach the lower right hole in the driver side rear bracket to the body panel using (1) ¼" x 3/4" button head hex drive screw, (1) ¼" plastic flat washer and lower support bracket-D, (FIGURE 7 & 8).

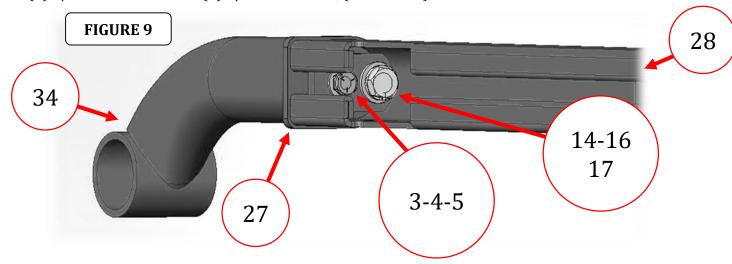
Step-17 Attach the support brackets to the body structure using (1) 3/8" x 1" hex bolt, (2) 3/8" flat washers (1) 3/8" lock washer and (1) 3/8" hex nut, (FIGURE 8).

46

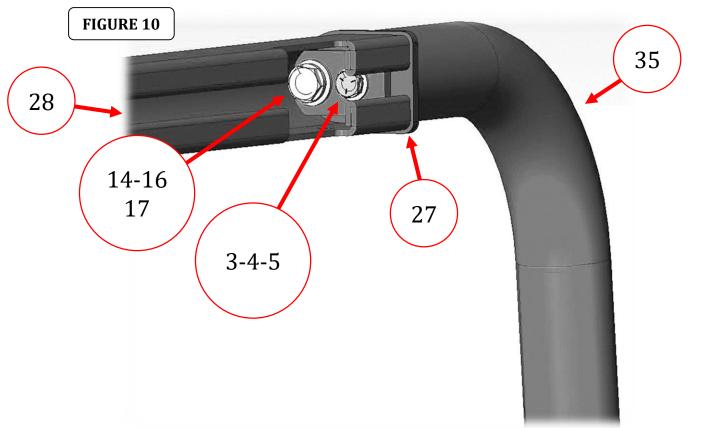




Step-18 Align the holes and attach the passenger side front tube and (1) plastic cap to one of the rails using (1) $\frac{1}{4}$ " x 1 1/2" hex bolt (1) 1/4" lock washer and (1) 1/4" flat washer, and (1) 3/8" x 1 1/2" hex bolt (1) 3/8" lock washer and (1) 3/8" flat washer, (FIGURE 19).



Step-19 Align the holes and attach the passenger side rear post and (1) plastic cap to opposite end of the rail using (1) $\frac{1}{4}$ " x 1 $\frac{1}{2}$ " hex bolt (1) $\frac{1}{4}$ " lock washer and (1) $\frac{1}{4}$ " flat washer, and (1) $\frac{3}{8}$ " x 1 $\frac{1}{2}$ " hex bolt (1) $\frac{3}{8}$ " lock washer and (1) $\frac{3}{8}$ " flat washer, (FIGURE 10). Repeat the assembly for the driver side front tube, rear post and remaining rail.



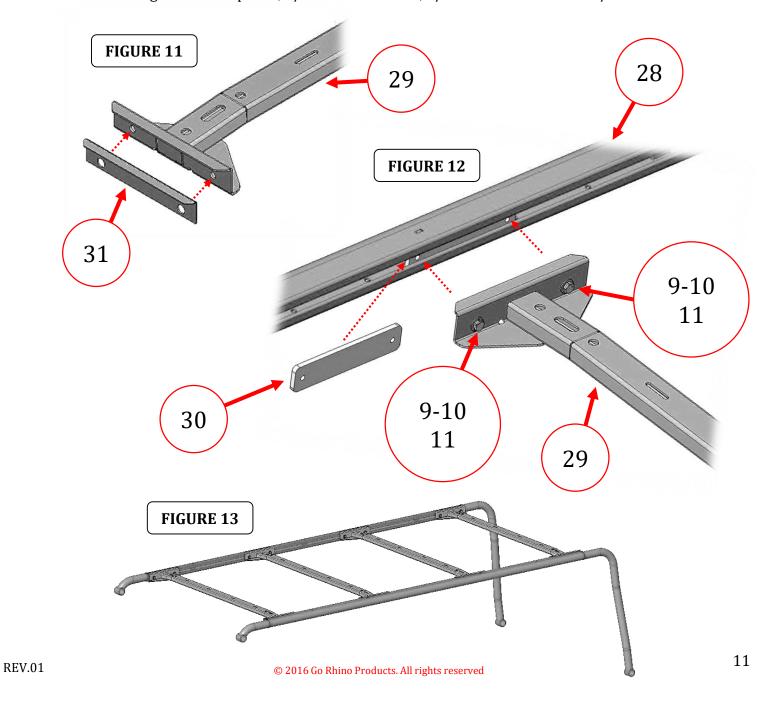


Step-20 Remove the paper backing, align and apply a rubber gasket to each end of the (4) cross bars, (FIGURE 11).

Step-21 Position (1) thread-plate inside the rail of the passenger side front tube, rail and rear post assembly, and attach (1) cross bar to the rail using the thread plate, (2) 5/16" x 1" hex bolts (2) 5/16" lock washers and (2) 5/16" flat washers, (FIGURE 12).

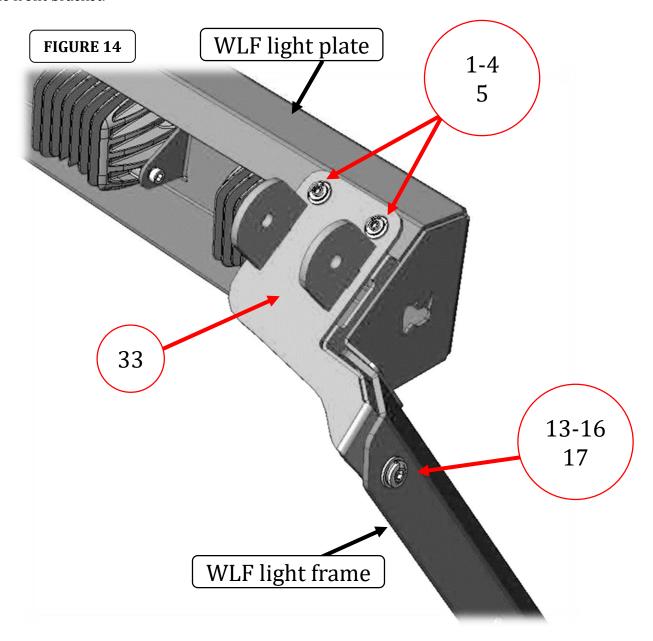
Step-22 Space the (3) remaining cross bars equally along the passenger side rail assembly and repeat step-21 to attach the cross bars to the rail, (FIGURE 13).

Step-23 With assistance attach the rail of the driver side front tube, rail and rear post assembly to the cross bars using the thread-plates, 5/16" x 1" hex bolts, 5/16" lock washers and 5/16" flat washers.



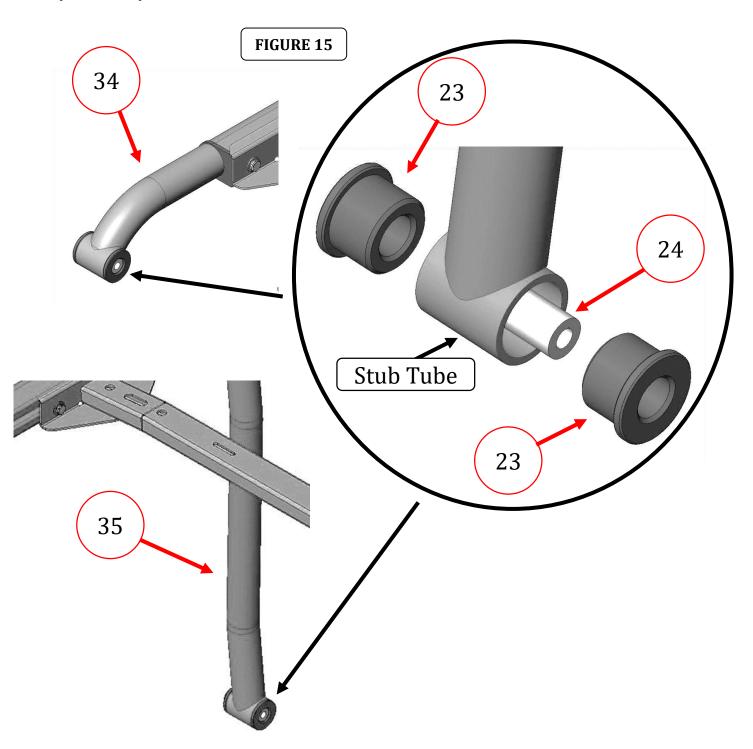


Step-24 Attach the passenger side front bracket to the top surface of the WLF light plate using (2) $\frac{1}{4}$ " x $\frac{3}{4}$ " button head hex drive screws, (2) $\frac{1}{4}$ " lock washers and (2) $\frac{1}{4}$ " flat washers, and to the inside surface of the WLF light frame using (1) $\frac{3}{8}$ " x 1" button head hex drive screw, (1) $\frac{3}{8}$ " lock washer and (1) $\frac{3}{8}$ " flat washer, (FIGURE 14). Leave the screws loose for final adjustment. Repeat for the driver side front bracket.





Step-25 Assemble (2) bushings and (1) sleeve in the stub tube of each front tube and each end post, (FIGURE-15).



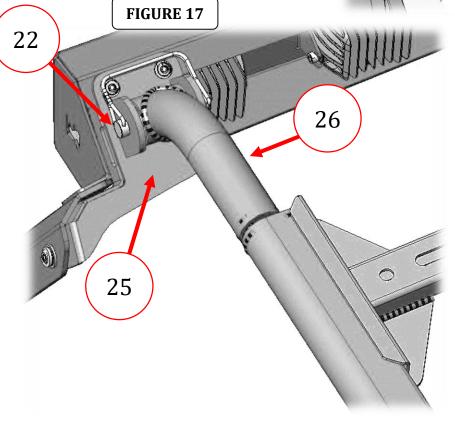
GO RHINO L

INSTALLATION INSTRUCTIONS

FIGURE 16

Step-26 With assistance position the cargo rack assemble over the top of the vehicle then position the bushings in each rear support between the two tabs on each rear bracket. Align the bushing sleeve with the hole in the tabs and secure the rear supports to the rear bracket tabs using (1) 3/8" shoulder bolt, (1) 3/8" flat washer, (1) 5/16" flat washer and (1) 5/16" nylon lock nut, (FIGURE-16). Leave the shoulder bolts and nuts loose for final adjustment.

11-12 15-17



Step-27 Position the bushings in each front tube between the two tabs on each front bracket. Align the bushing sleeve with the hole in the tabs and secure the front tubes to the front bracket tabs using a 3/8" locking pin with squared wire retainer, (FIGURE-17).

32

37

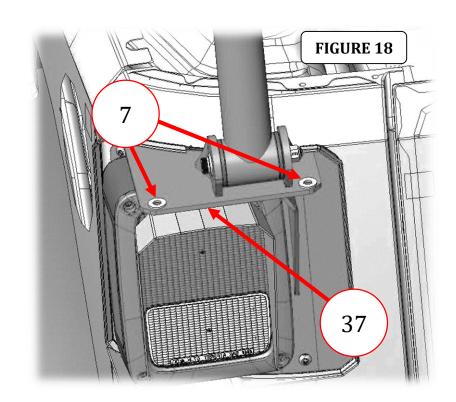
Step-28 Tighten all fasteners securing the cargo rack assembly, and components to the vehicle.

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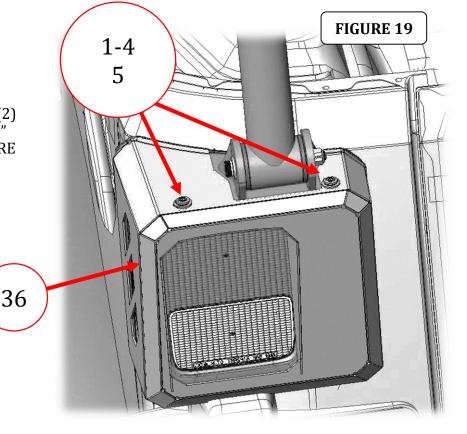
INSTALLATION INSTRUCTIONS

Step-29 Re-connect the wiring to the vehicle wiring harness and re-install the OEM taillights using the Phillips screws removed in step-1

Step-30 Remove the paper backing, align and apply a rubber washer around each threaded hole on the driver side rear bracket, (FIGURE 18). Repeat for the passenger side.



Step-31 Align and attach the driver side tail light cover to the light bracket using (2) 1/4" x 3/4" button head hex drive screws, 1/4" lock washers and 1/4" flat washers, (FIGURE 19). Tighten the screws. Repeat for the passenger side.





Remember to periodically check and retighten all OEM and supplied hardware.





LIMITED WARRANTY

Go Rhino warrants to Buyer that for a period of five (5) years from the date of shipment of the product(s) ("Warranty Period") for black finishes and chrome finishes, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipment(s) and will be free from material defects in material workmanship.

Go Rhino warrants to Buyer that for the life of the product(s) from the date of shipment of the product(s) ("Warranty Period") for polished stainless steel finished products purchased after April 2004, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipments and will be free from material defects in material workmanship.

Warranty claims must be accompanied with the original invoice and photos of the product. It is the customer's responsibility to clean regularly and protect finish with regular applications of a nonabrasive polish that is compatible with the product's finish.

This warranty covers the cost of the product only and does not include the cost of removal, installation, third party modifications or shipping of the product. In no event shall Go Rhino be liable to buyer or any third party for any damage or harm caused by the product or use thereof, regardless of weather such damages were foreseeable and whether or not Go Rhino has been advised of the possibility of such damages, not withstanding the failure of any agreed or other remedy of its essential purpose. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application and/or damage due to improper installation.

With respect to any such product(s) during the limited warranty period, Go Rhino shall, in its sole discretion, either: (i) provide a one-time repair or replacement of such products (or the defective part) or (ii) credit or refund the price of such products at the pro rata contract rate provided that, if Go Rhino so requests, Buyer shall, at Go Rhino's expense, return such product(s) to Go Rhino. The remedies shall be the Buyer's sole and exclusive remedy and Go Rhino's entire liability for any breach of the limited warrant(ies).

Go Rhino disclaims all other warranties except to the extent that any such warranty cannot be validly disclaimed under applicable law.

Finish Limited Warranty:

Limited lifetime on stainless steel products (after April 2004) 5 year warranty on black powder coat products 5 year warranty on chrome products
This warranty does not cover exposed welds

Finish warranty covers peeling, flaking, or cracking. Washing all finishes regularly with car wash soap and rinsing well with water is the best method for maintaining the finish on your products. You must also protect the finish with nonabrasive automotive wax on a regular basis. The use of any compound which contains abrasives becomes a self-defeating exercise as the compound scratches the finish and opens it to corrosion. The use of harsh chemicals used to remove bugs and tar may also cause the finish to fail and should be avoided.

If you are unsatisfied with your purchase please contact the establishment you purchased the product from.

If you need to place a warranty claim or need assistance, the Go Rhino customer service team will answer any questions you may have. Please contact the Go Rhino customer service team at 1-888-427-4466 during normal business hours Monday thru Friday 7 am to 5 pm PST. You may also email warranty@gorhino.com. In order to better serve you please provide a copy of the original invoice / receipt, a photo of the issue you are experiencing and a photo of the vehicle the product is installed on.

All warranty returns must have an approved RGA number. The RGA number must be clearly marked on the exterior of the return package. All approved warranty returns must be shipped to Go Rhino Products, 1002 Carriers Drive, Laredo, Texas 78045.

PRODUCT REGISTRATION

Please remember to register your new purchase. You may register your product at www.gorhino.com. Registering your product may help speed any future warranty or customer service inquiries.

Thank you again for purchasing from Go Rhino Products

Please take a few minutes to view additional products for your vehicle and more at GORHINO.com These installation instructions are available on the Go Rhino web site along with installation videos for many of our products.

www.gorhino.com

www.bigcountryauto.com

www.gorhinopd.com