

J123296

2007-18 Jeep Wrangler Stainless Steel Catback System



1. After you have inventoried the parts begin by placing your Jeep on a lift or 4 jack stands so you can work safely under your vehicle.
2. Unbolt the factory muffler using the 15mm socket and remove the muffler from the vehicle. To aid in the removal presoak the bolt and nut as well as the rubber bushings.
3. Using the 15mm socket loosen the clamp at the end of the factory downpipe and remove the factory midpipe. Save all the rubber hanger bushings as they will be reused.
4. Now it's time to start installing your new catback system. Begin by installing the new tailpipe reusing the factory mount locations and rubber hanger bushings.
5. Install the muffler using 2 of the band clamps. **DO NOT TIGHTEN AT THIS TIME.**
6. The midpipe is next. We left extra length on this pipe for your convenience. Carefully measure from the end of the factory downpipe to the muffler adding enough to account for the midpipe slipping over the factory downpipe and into the muffler to prevent leaks. Only slight trimming may be needed for four door owners. Two door owners will cut significantly more off. Remember, measure twice...cut once.
7. Once you have trimmed or cut the midpipe to length, install it along with the third band clamp.
8. Now that you have all the components loosely installed you can start making adjustments to align the system. Once you are satisfied with the alignment tighten all clamps and fasteners. Air tools for this step are highly recommended.
9. Now start your vehicle and check for leaks. Double check all clamps and hardware for tightness after the first week of operation and adjust accordingly.