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# HD FLAT FENDER FLARES

(2007-2018 WRANGLER JK)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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(2) Front Fenders  
(2) Rear Fenders  
(1) Hardware Kit  
(4) Foam Strips

### TOOLS REQUIRED

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Metric Socket Set  
Drill & Drill Bits  
Flat Head Screwdriver

**STEP 1**

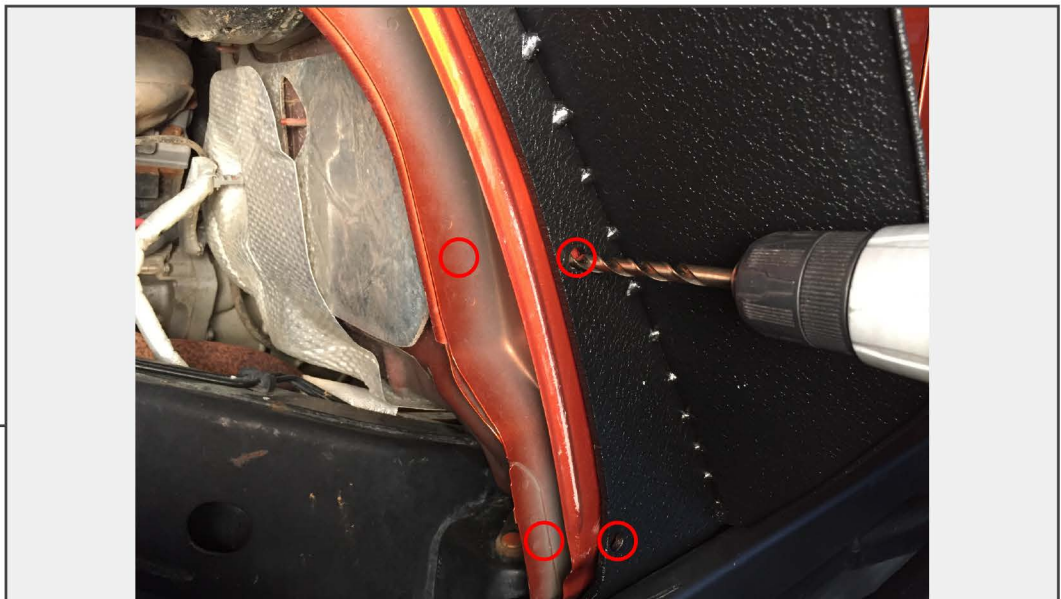
Begin by removing the factory fender liners, there are (5) 10mm bolts. Disconnect the factory marker light harness from the light and zip tie it out of the way. Remove the factory fender flare by firmly pulling it away from the vehicle, starting from the front of the fender and working towards the rear.

**STEP 2**

Install the supplied foam on the back side of the fenders, as seen above.

**STEP 3**

Install the front fender flare using the supplied M8 x 1.25 25mm long Allen bolts, installing the forward most (6) bolts first. Loosely install all hardware before fully tightening bolts to ensure proper bolt hole alignment.

**STEP 4**

Using an 11/32" drill bit, carefully drill the (2) rear most holes on the front fenders. Make sure to keep the drill level and drill through both the outer and inner fender. Treat any exposed metal with touch up paint or clear nail polish.

**STEP 5**

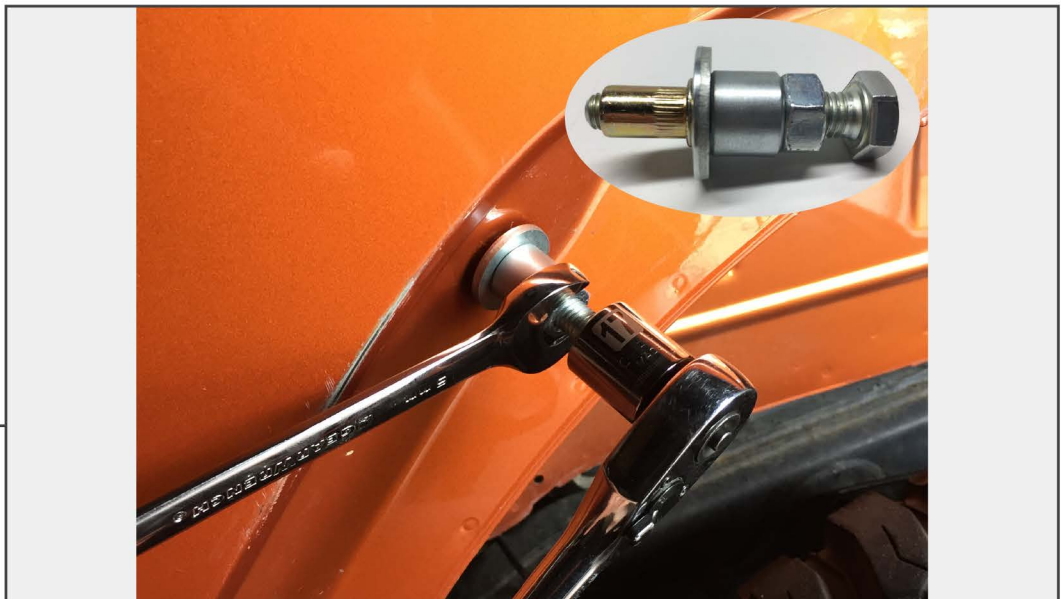
Install the supplied spacers between the inner and outer fenders using the M8 x 1.25 120mm bolt for the long spacer and the M8 x 1.25 65mm bolt for the shorter spacer.

**STEP 1**

**REAR FENDER FLARE INSTALLATION:** Using a flat head screw driver or trim panel removal tool, remove the (5) push clips holding the rear fender liner to the vehicle. Then, firmly pull the stock fender away from the vehicle moving from front to back.

**STEP 2**

To install the supplied rivnuts, start by enlarging the (5) factory holes circled above using a 25/64" drill bit. Treat any exposed metal with touch up paint or clear nail polish.

**STEP 3**

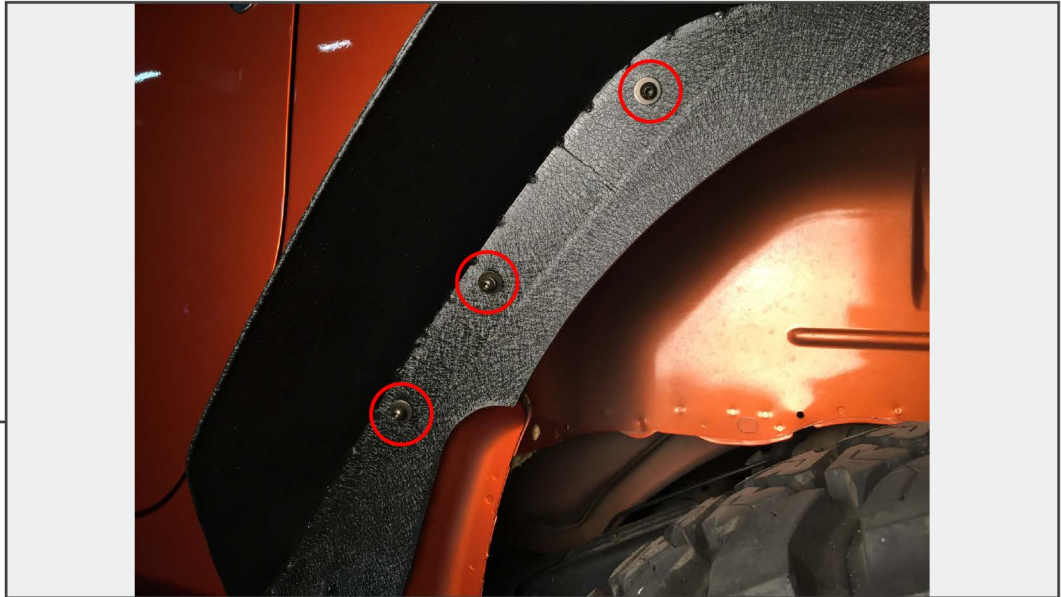
Rivnuts provide solid mounting point when there is no access behind the mounting surface. Insert the rivnut into the pre-drilled hole. Thread the rivnut tool onto the rivnut. Using a 16mm wrench, hold the nut in place while turning the head of the bolt with a 17mm ratchet. Tightening the bolt will clamp the rivnut against the sheet metal. **DO NOT OVER TIGHTEN THE RIVNUT, DOING SO CAN STRIP THE THREADS.**

**STEP 4**

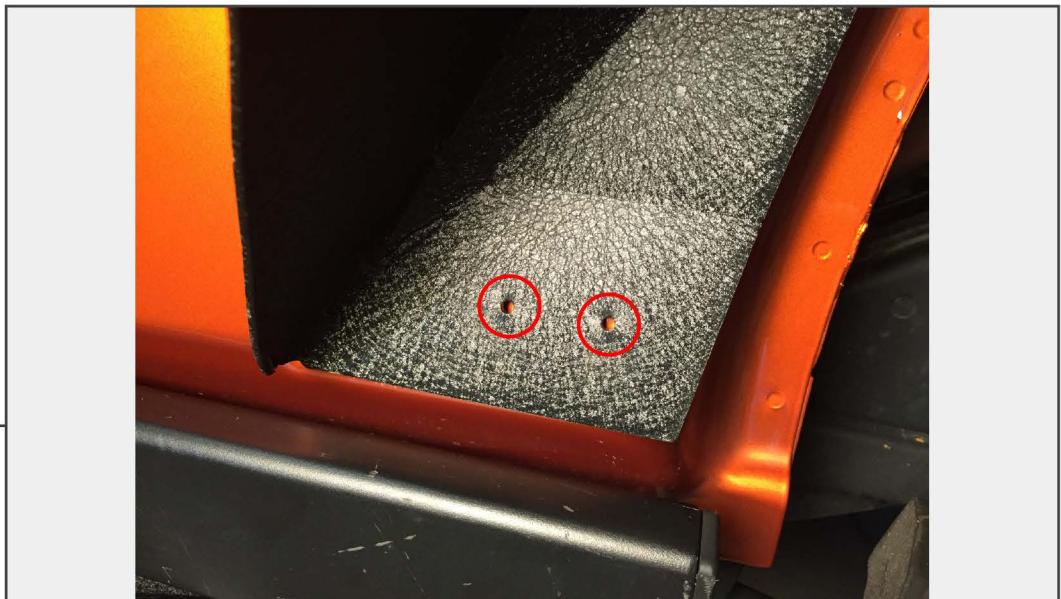
Install the supplied foam to the fender before installation.

**STEP 5**

Using the supplied M8 x 1.25 25mm bolts loosely secure the fender using the (2) top bolts. Loosely install all hardware before fully tightening bolts to ensure proper bolt hole alignment.

**STEP 6**

Install the M6 x 1.00 25mm bolts with the supplied washer and lock washer on all locations with the installed rivnuts.

**STEP 7**

With the fender flares secured to the vehicle, finish by installing the (2) self-tapping screws on the (2) dimpled locations at the front of the fender.