

## Installation Instructions

DESCRIPTION: BUMPER FOR JEEP WRANGLER 07

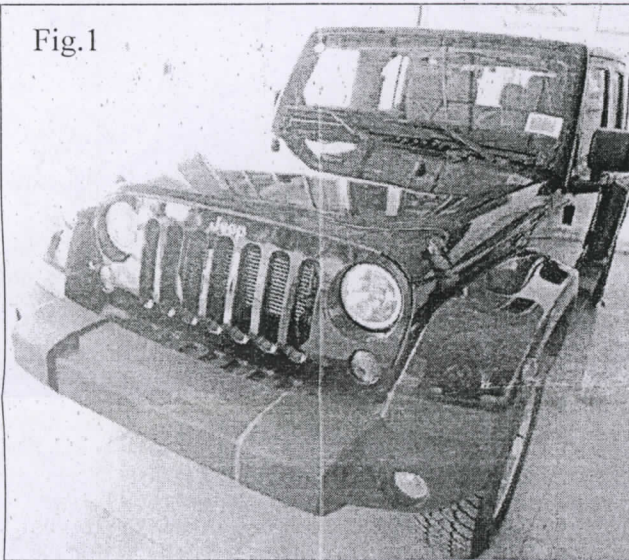
No	Description	Qty	Specification	No	Description	Qty	Specification
1	Bumper	1		7	Hexagon nut with flange	8	M12
2	Hex bolt	6	M8	8	Spring washer	4	D10
3	Hexagon socket button head screw	6	M8*25	9	Spring washer	8	D12
4	Spring washer	6	D8	10	Washer	4	D10
5	Washer	12	D8	11	Winch plate	1	
6	Hex bolt	4	M10*40	12	Top tube	1	

### Installation Steps:

1. Reference parts lists and installation drawings, check the accessories are complete.
2. Remove the factory bumper & the frame bracket, to fix the bumper to the frame with the screws. (Fig.1 & Fig.2 & Fig.3AB)
3. All bolts are screwed on and adjust the best position to slowly tighten all bolts.
4. Check for leakage on the bolts, make sure tighten all the bolts.

### Installation Diagram:

Fig.1



Remove the plastic bumper & the frame bracket (Fig.1 & Fig.2 & Fig.3AB)

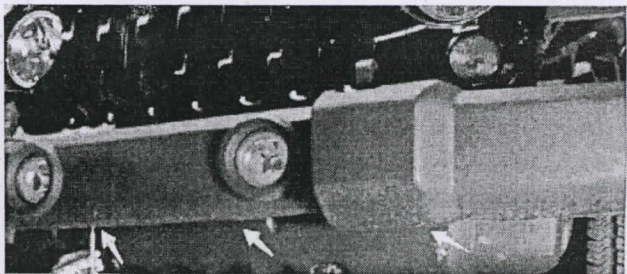


Fig.2

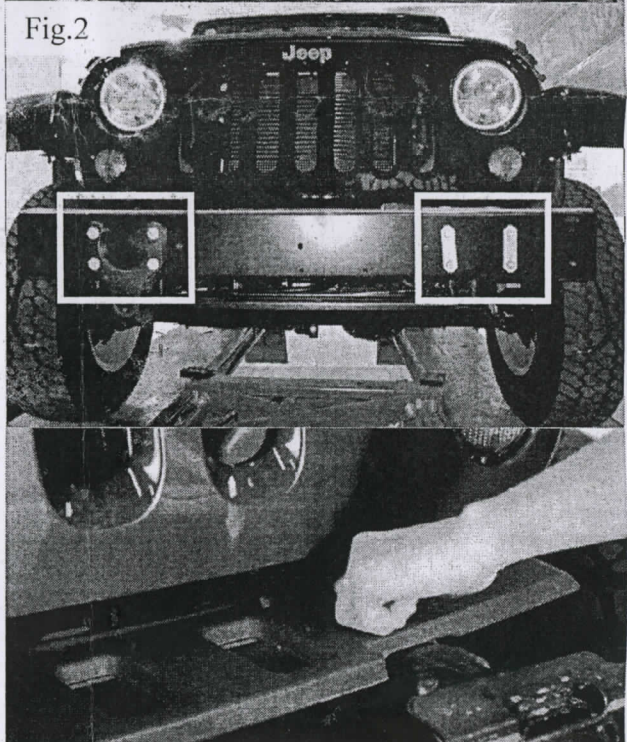


Fig.3-A

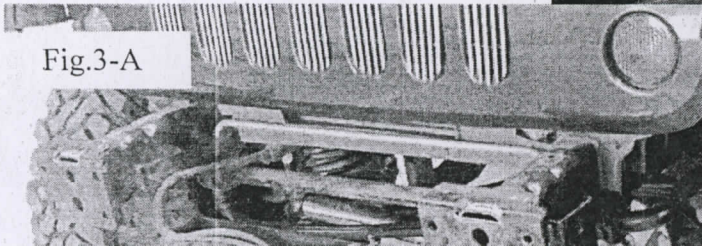
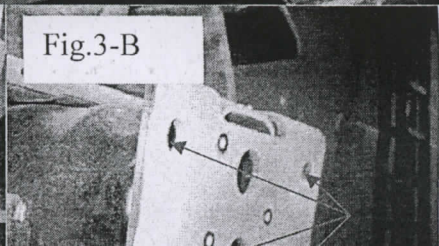


Fig.3-B





Place the bumper onto vehicle and  
install washers and locknuts. (Fig.4-  
AB)

Fig.4-A

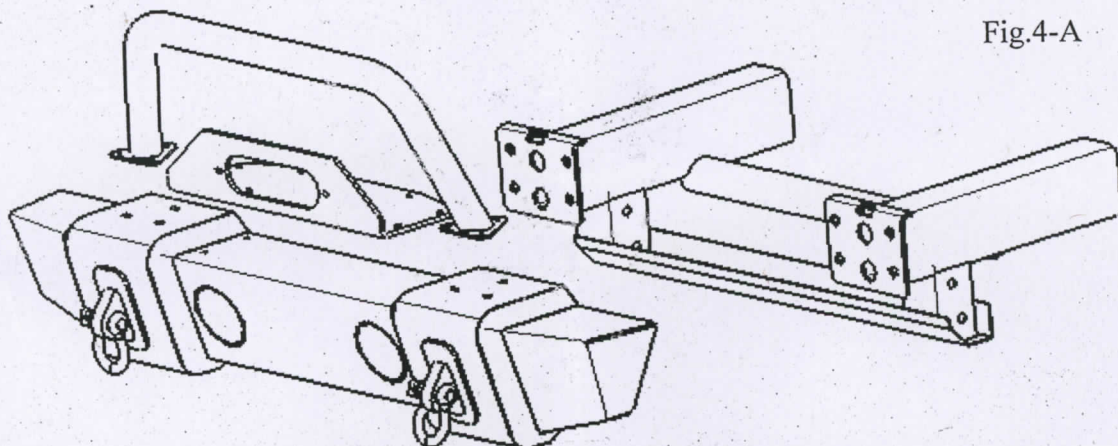


Fig.4-B

