

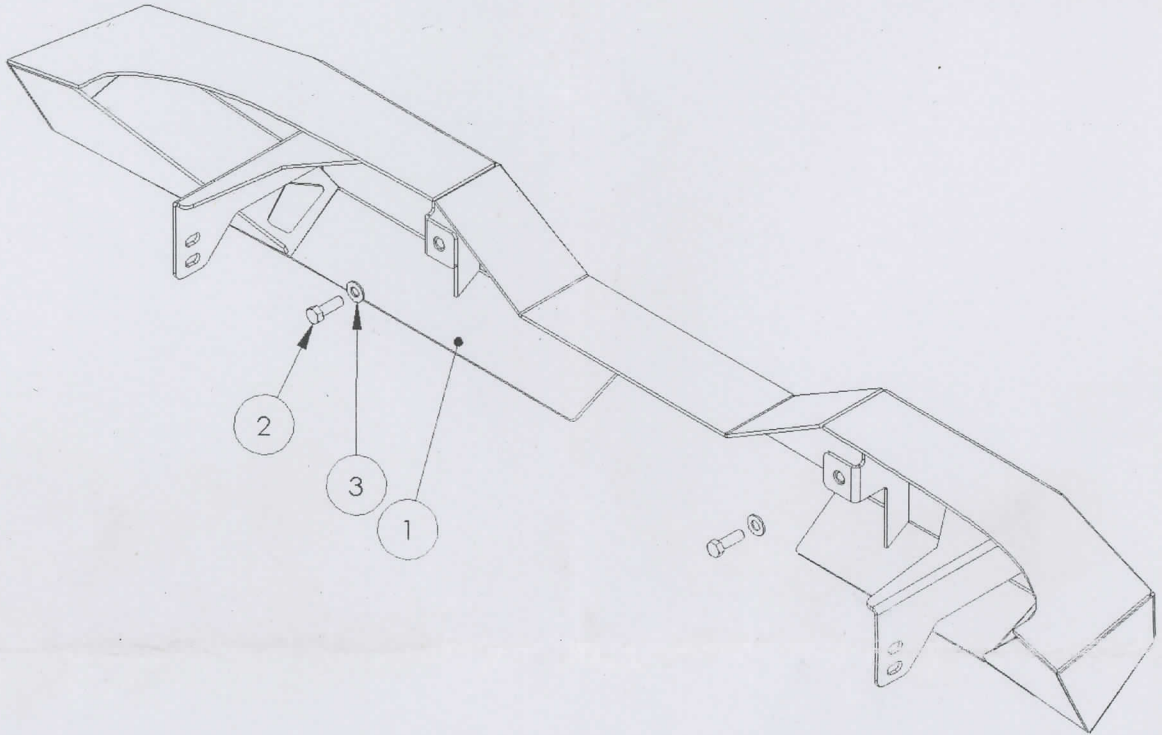
T/104330

131095

07-10 JEEP JK REAR BUMPER

OFF CAMBER  
FABRICATIONS

by: MBRP INC.



1. BUMPER
2. 1/2" HEX BOLT [2 PCS]
3. 1/2" WASHER [2 PCS]

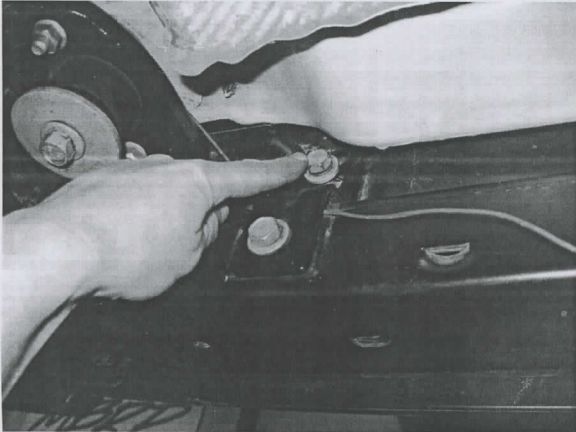
### PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this kit are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before starting:

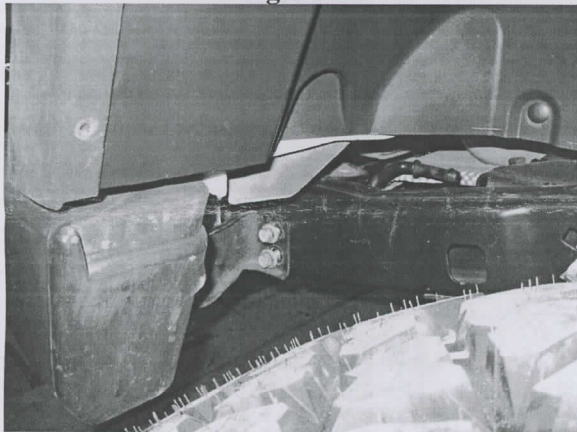
- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the kit you have purchased is appropriate for your year and model of vehicle.
- that the kit will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this kit on your vehicle please contact your dealer before commencing installation.

## 2007-2010 Jeep JK Rear Bumper Kit



**Figure 1**



**Figure 2**

### Removing the OEM Bumper

1. Unclip any wiring or other items that are secured to the rear bumper before beginning removal.
2. Remove the OE [Original Equipment] bumper by first removing the UPPER mounting bolts [one on each side] located on the rear frame crossmember.  
**Refer to Figure 1.**
3. Remove the two mounting bolts located on the outside of the frame behind the rear wheels on both sides of the vehicle. Keep these bolts, they will be reused.  
**Refer to Figure 2.**
4. Pull the bumper rearward from the vehicle and set aside.



# OFF CAMBER FABRICATIONS

by: *MBRP* INC.

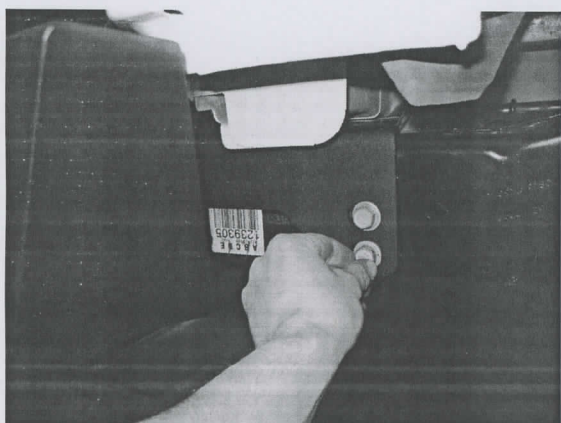


Figure 3

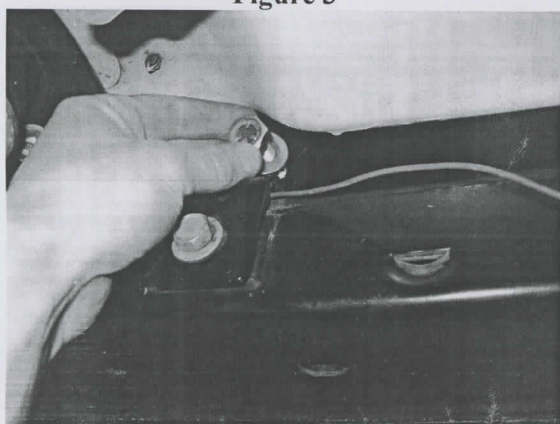


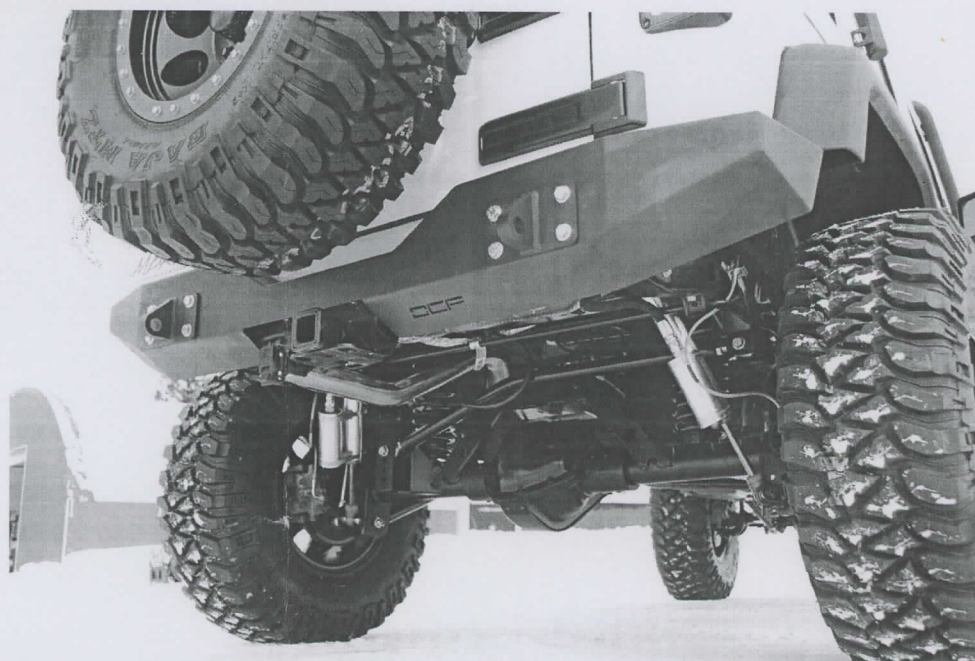
Figure 4

## Installation of the Full Width Rear Bumper

1. Lift the **Bumper** into position by sliding the unit onto the frame horns.
2. Align the mounting holes and reinstall the OE bolts removed in Step 3. Leave these bolts loose to allow for alignment later. **Refer to Figure 3.**
3. Install the supplied  $\frac{1}{2}$ " **Hex Bolts**, and  $\frac{1}{2}$ " **Washers** through the frame crossmember brackets and thread into the **Bumper**. **Refer to Figure 4.**
4. Align the Bumper and tighten all bolts.

The bumper shown to the right is equipped with the following **Off Camber Fabrications** Accessories;

- D Ring Brackets #131109



Congratulations! You are finished. We are sure that you will enjoy this

**Off Camber Fabrications** product by

*MBRP* Inc.