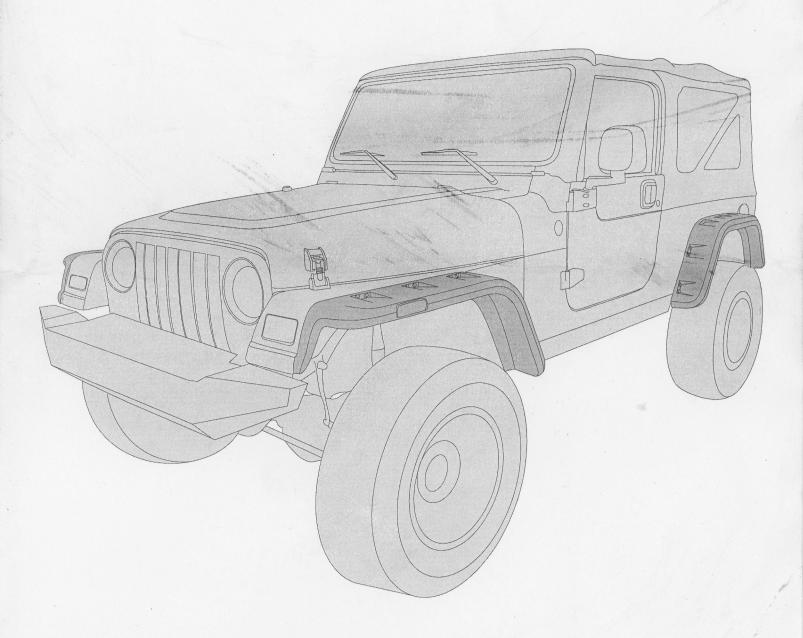






Part 11640.30

# TJH rricare Fench Flares

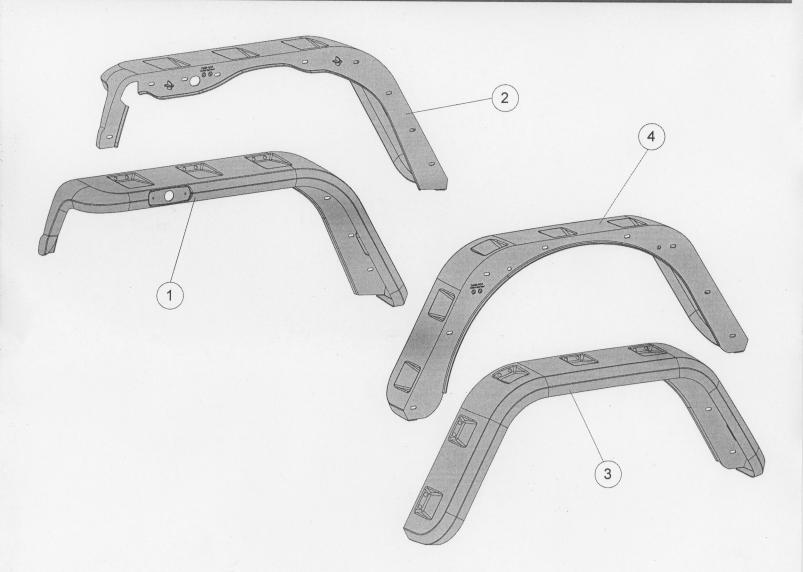








# TJH:rricareFenderFlares



#### Components

1. Front Flare, LH (1)
2. Front Flare, RH (1)
3. Rear Flare, LH (1)
4. Rear Flare, RH (1)

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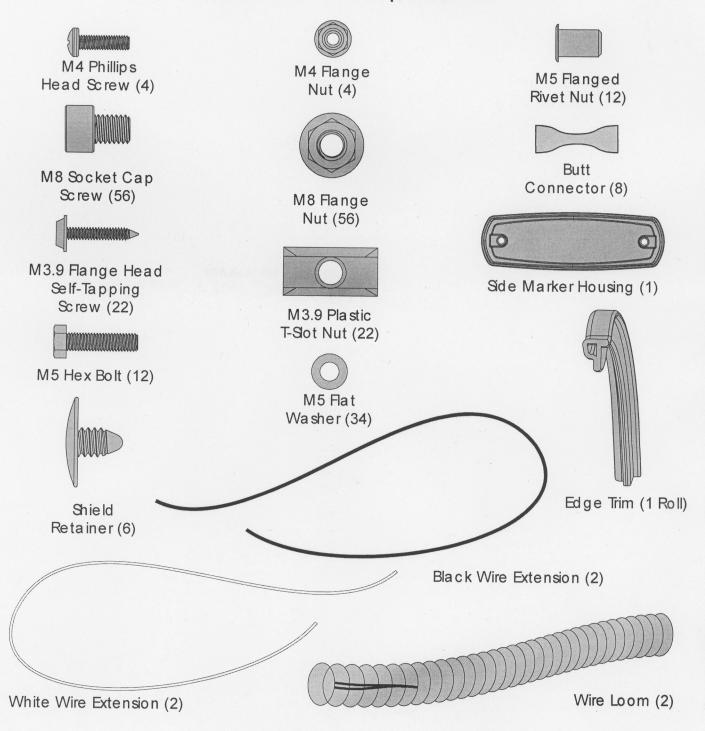






## TJH micare Fender Flares

### Hardware Components



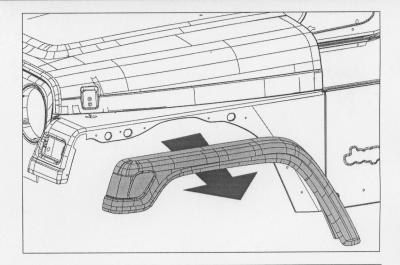




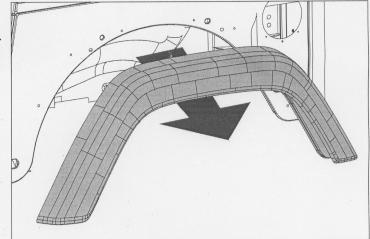


#### TJHrricareFender Flares

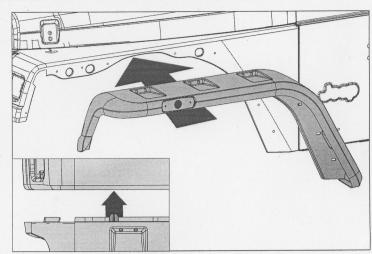
- 1. Disconnect side marker lights, twisting bulb counter-clockwise.
- 2. Remove front Tares, retaining all hardware.



- 3. Remove rear Tares and retain all hardware.
- Removing or pulling back rear fender liner is necessary for this step. Shield retainers may need to be removed.



- 4. Clean body panels and body sides of □ares before installation.
- 5. Begin to install front Tares by Trst lining up placement pins with body panel holes.
- 6. Attach front □aresusing M3.9 Flange-Head Screw and T-slot Nut for front holes and M5 Hex Bolt, Washer, and Rivet (if needed) in rear holes. Do not fully tighten.



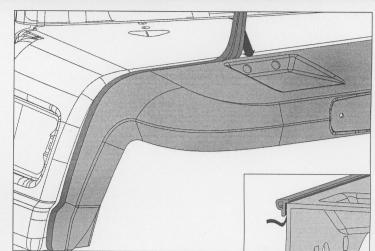


#### TJHurricane Fender Flares

- 7. Peel 2-3 inches of red tape covering back away from trim edge.
- 8. Starting with the front of the are, begin to install Edge Trim to top edge of are with adhesive side contacting inside edge of are.
- 9. Gradually remove red tape covering while pressing remaining Edge Trim into place. Tighten bolts accordingly as trim is installed

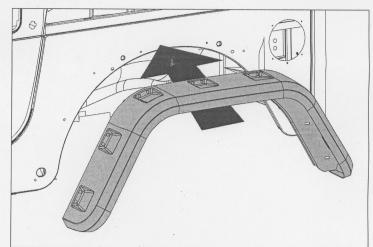
NOTICE Do not stretch Edge Trim during application.

10. Trim excess Edge Trim from ends of each □are.

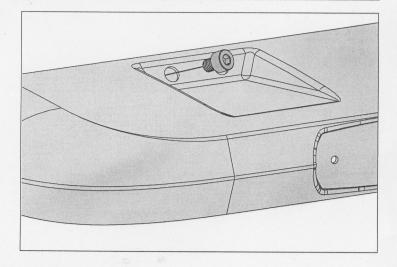


- 11. Loosely attach Rear Flares using M3.9 Flange-Head Screw and T-slot Nut for front holes and M5 Hex Bolt, Washer, and Rivet (if needed) in rear holes.
- 12. Repeat trim installation for rear lares.

NOTICE If any shield retainers were removed during installation, replace them now.



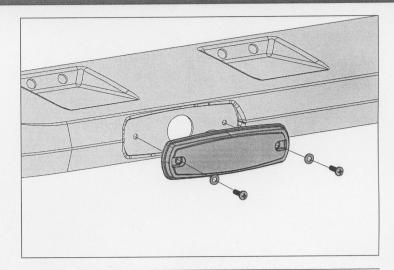
13. Install M8 Socket Cap Screws and Flange Nuts to side wall of pockets and tighten fully.



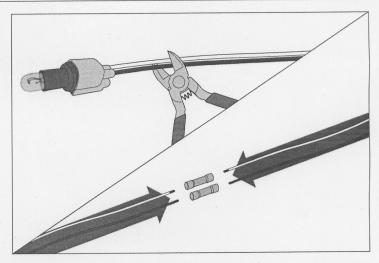


### TJHrricareFender Flares

14. Install Side Marker Housing using M4 Phillips Head Screw and Flange Nut. Tighten fully.



- 15. Cut bulb wire 2" from base of bulb □xture. Strip ¼" from the ends of each wire.
- 16. Splice bulb wires with supplied black and white Extension Wire and Butt Connectors.
- 17. Wrap exposed wire with Wire Loom.



18. Reattach side marker bulb through large hole in fender to Side Marker Housing. Twist clockwise to secure.

