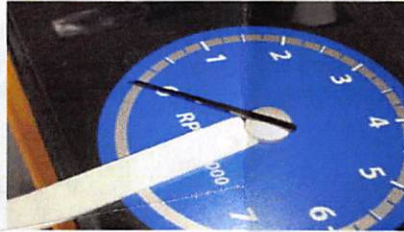


16. Place each needle in the same location where you removed them from.



17. Use the handle side of the needle as a spacer tool under the hub.



18. Check the needle placements before the completely installing the cluster.



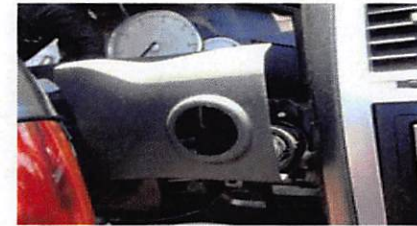
Chrysler 300



1. With a small screw driver, snap out the key ring.



2. Pull down the lower trim panel. Only held in with snaps.



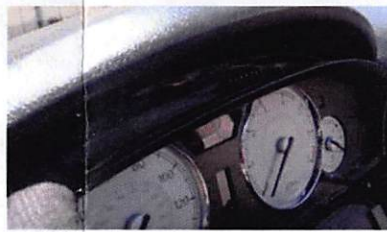
3. Pull out the trim under the speedo area.



4. Pull off the trim under the speedometer.



5. Remove the screws holding the speedometer in place.



6. Put a small screwdriver in above the speedo and twist to release the top clips.



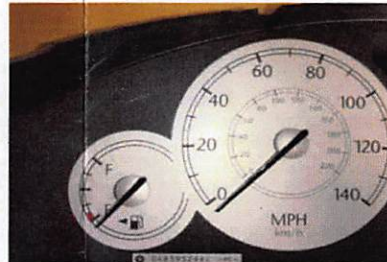
7. Unplug the cluster and take to a clean area.



8. Remove the clear lens.



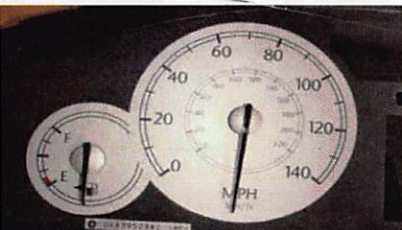
9. Remove the screws on the back of the cluster to remove the lens.



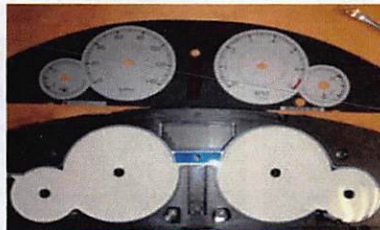
10. These are the correct needle placements with the needles at the stopping point.



11. Needle placement.



12. Twist each needle down past the low marks, THEN remove.



13. Remove the factory gauge face only.



14. On the back of the new gauge face is a plastic liner, remove.



15. Put the new gauge face in place.