# Instruction Sheet

JEEP - Cherokee XJ (front only) - Grand Cherokee ZG/ZJ - Wrangler TJ

## Front and rear lower trailing arms - front and rear bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual

#### NOTE: PRESS TOOLS AND HYDRAULIC PRESS ARE REQUIRED TO FIT THESE BUSHINGS

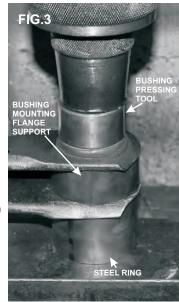
### **REMOVING RUBBER BUSHINGS**



- FIG.2

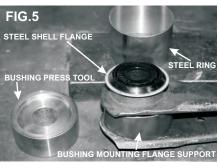
  BUSHING PRESSING TOOL

  STEEL RING
- 1. Remove trailing arm from vehicle
- 2. Remove OE rubber bushings from trailing arm. A hydraulic press will be necessary for this operation. It is necessary to support between the bushing mounting flanges when pressing bushing out as shown in FIG.1, 2 and 3.
- 3. Once bushing mounting flanges are supported, place steel ring under arm (big enough to clear steel shell flange) and press on smaller diameter of bushing steel shell until bushing is removed from the arm.

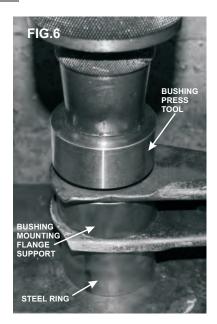


#### **INSTALLING REPLACEMENT BUSHINGS**





- 1. Place bushing into arm. Support bushing mounting flanges as per FIG.4, 5 and 6.
- Press new bushing into arm only pressing on steel shell flange. Ensure bushing steel flange is flush with arm as per FIG.7.
- Using grease supplied grease internal bore of bushing and flanges that contact steel clevis.
- Push supplied steel crushtube into bore of bushing and re-fit arm to vehicle using manufacturers torque settings.





N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.