

## 2007-2017 Wrangler Side Steps

### Contents:

- (2) - Side Steps
- (4) - brackets + (2) - 4dr
- (4) - nut plates + (2) - 4dr
- (8) - small washers + (16) - 4dr
- (8) - medium washers + (4) - 4dr
- (4) - large washers + (2) - 4dr
- (4) - extra large washers + (2) - 4dr
- (8) - hex head bolts + (4) - 4dr
- (8) - small bolts + (4) - 4dr
- (4) - medium bolts + (2) - 4dr
- (4) - large bolts + (2) - 4dr
- (12) - small lock washers + (6) - 4dr
- (4) - large lock washers + (2) - 4dr
- (8) - nuts +(4) - 4dr

### Tools Needed:

- Socket Wrench
- 16mm Socket
- 13mm Socket
- 10mm Wrench
- 4mm Allen Key

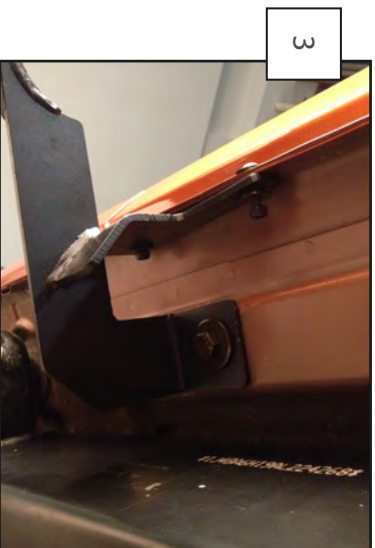
⚠ It is recommended that you have an additional person available to help during this installation, parts can be awkward to hold and support by yourself.



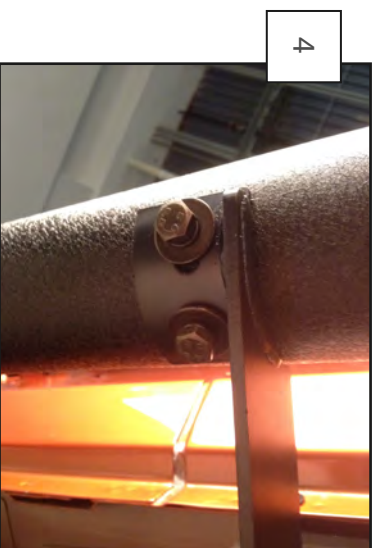
1  
Insert a nut plate for each bracket into the existing holes on the bottom of the body.



2  
Place the correctly labeled bracket behind the pinch weld and loosely secure both holes with a hex head bolt with a washer placed through the pinch weld and bracket, then hand tightened with a washer and nut on the inside.



3  
Insert a large bolt, with a washer through the bracket and into the body hole that contains the nut plate. Hand tighten the hardware.



4  
Find the left and right steps; install 2 bolts, with lock washers and washer, through the brackets into the threaded bottoms of the side steps. Tighten down hardware on the body then secure the steps in place.