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# SIDE STEPS

(2007- 2018 Wrangler JK)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (2) Side Steps
- (4) Brackets + (2) - 4dr
- (4) Nut Plates + (2) - 4dr
- (8) Small Washers + (16) - 4dr
- (4) Large Washers + (2) - 4dr
- (4) Extra Large Washers + (2) - 4dr
- (8) Hex Head Bolts + (4) - 4dr
- (8) Small Bolts + (4) - 4dr
- (4) Medium Bolts + (2) - 4dr
- (4) Large Bolts + (2) - 4dr
- (12) Small Lock Washers + (6) - 4dr
- (4) Large Lock Washers + (2) - 4dr
- (8) Nuts +(4) - 4dr

### TOOLS REQUIRED

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- 13mm,16mm Socket
- Ratchet
- 10mm Wrench
- 4mm Allen Key

**STEP 1**



Insert a nut plate for each bracket into the existing holes on the bottom of the body.

**STEP 2**



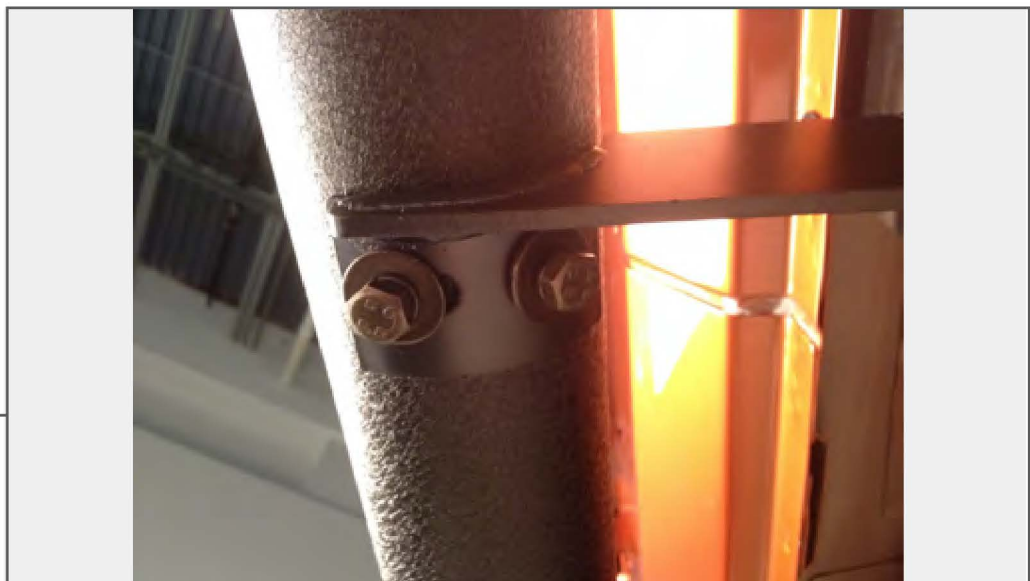
Place the correctly labeled bracket behind the pinch weld and loosely secure both holes with a hex head bolt with a washer placed through the pinch weld and bracket, then hand tightened with a washer and nut on the inside.

**STEP 3**



Insert a large bolt, with a washer through the bracket and into the body hole that contains the nut plate. Hand tighten the hardware.

**STEP 4**



Find the left and right steps; install 2 bolts, with lock washers and washer, through the brackets into the threaded bottoms of the side steps. Tighten down hardware on the body then secure the steps in place.