

2004-2006 Wrangler Unlimited Round

Side Step

Contents:

- (2) - tube steps
- (4) - body mount brackets
- (4) - bolts
- (4) - washers
- (4) - lock washers

Tools Needed:

- 13mm socket
- 14mm socket
- 16mm socket
- 19mm socket
- 3/8 drill bit
- socket wrench
- fork tip pry bar



It is recommended that you have an additional person available to help during this installation, parts can be awkward to hold and support by yourself. Block wheels and set parking brake before beginning work.



At the front of the vehicle remove the (2) 13mm screws.



Install (2) of the included 14 mm screws, with washers, in place of the stock screws.



At the rear of the vehicle: remove the (2) plastic push pins, then push the plastic back and out of the way.



Align the rear plate with the step bar plate face facing outward from the vehicle. Align the front hole with the large body hole. Align the back, angled, part of the plate with the back edge of the vehicle rail. Measure the side step from mounting hole to mount hole and make sure the brackets are properly spaced. Mark the two rear holes and drill (2) 3/8" holes.



Insert the nut plate into the rail and insert the included (3) 16mm bolts, with washers, through the bracket, through the body and into the nut plate. Hold the step up to the side of the vehicle and install a 19mm bolt and washer through the mount and into the step end. Make sure the step is parallel to the body and tighten down all the hardware.