



## Steel Rear Flares Installation Instructions

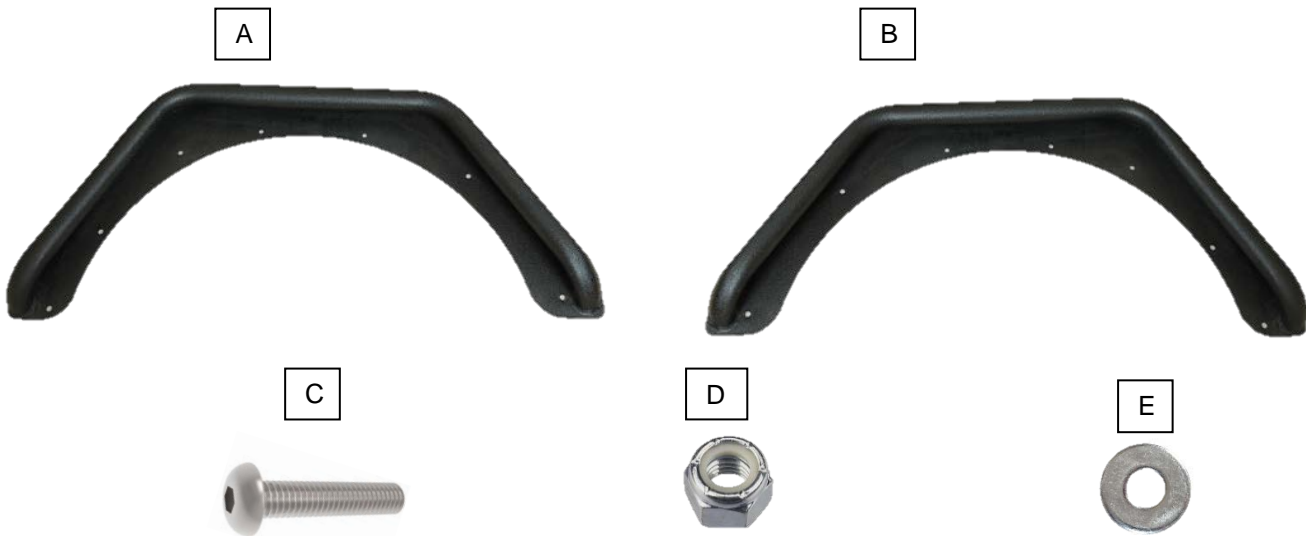
PART NUMBER **J100405**  
FITS JEEP WRANGLER YJ 87-95

### KEY TO COMPONENTS

- A. 1 ea. Driver flare
- B. 1 ea. Passenger flare
- C. 12 ea. M6x1.0 x 25mm allen head bolt
- D. 12 ea. Nylon lock nut M6x1.0
- E. 24 ea. M6 Flat washer

### TOOLS NEEDED

- 8mm socket
- 10mm socket
- Ratchet



Please take a few minutes to read and thoroughly familiarize yourself with the installation procedures outlined in this manual. Following the steps as outlined will save you time and help reduce mistakes. Once the instructions are reviewed, if you feel that you are not capable of safely installing the parts seek the help of a qualified installation expert to help you complete the job. The manufacture is in no way responsible for any personal injury or vehicle damage that may occur during the installation.

### NOTES ON INSTALLATION

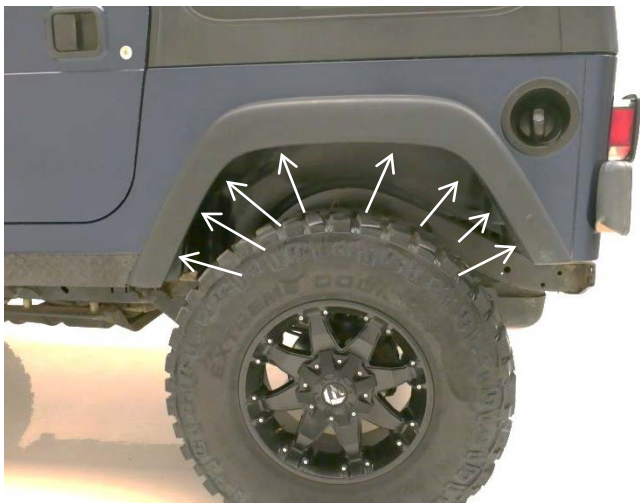
Please read and understand all instructions prior to beginning the installation process.

Pre-fit all panels as you proceed with the installation before attempting to bolt into position. This will enable you to understand exactly how the part is intended to fit onto vehicle.

Do NOT over-tighten screw.

If the instructions call for you to save and re-install parts set them aside in a protected area so as not to damage them.

## FACTORY FLARE REMOVAL



**Step 1**  
Locate and remove 8 factory bolts holding the factory flare onto vehicle. Using a 8mm socket remove all bolts. Discard all hardware.



**Step 2**  
Remove flare from vehicle and discard

## INSTALLING STEEL FLARE



**Step 1**  
With help from an assistant hold the supplied driver side fender (A) onto vehicle. Line up the fender holes with the vehicle. Install supplied M6x1.0 25mm Allen head bolt (C) with supplied M6 flat washer (E) through the holes in the steel fender (A) through holes in the vehicle. Place a supplied M6 flat washer (E) at the end of the bolt. Start a supplied M6x1.0 nylon locknut at the end of bolt. Repeat for remaining bolts. Tighten down all hardware using a 10mm socket.

This completes the installation.