



**Installation manual
Transfer case drop kit
New part # 10702
Old part # 89TC**
sj072406rev.02

New part # 10702
Old part # 89TC
Transfer case lowering kit

Parts list:

<u>Part #</u>	<u>Description</u>	<u>Qty.</u>
10702NB	Hardware bag	1
10702INST	Instruction sheet	1

Congratulations on your selection to purchase a Tuff Country EZ-Ride Suspension System. We at Tuff Country are proud to offer a high quality product at the industries most competitive pricing. Thank you for your confidence in us, and our product.

Before installation begins, it is the customers/installers responsibility to make sure that all parts are on hand. If any parts are missing, please feel free to call one of our customer service representative @ (800) 288-2190.

Make sure to use locktite on all new and stock hardware associated with this installation.

Torque settings:

5/16"	15—18 ft lbs.
3/8"	28—32 ft lbs.
7/16"	30—35 ft lbs.
1/2"	65—85 ft lbs.
9/16"	85—120 ft lbs.
5/8"	95—130 ft lbs.
3/4"	100—140 ft lbs.

Important customer information

Tuff Country EZ-Ride Suspension highly recommends that a qualified and or certified mechanic performs this installation.

This vehicles reaction and handling characteristics may differ from standard cars and/or trucks. Modifications to improve and/or enhance off road performance may raise the intended center of gravity. Extreme caution must be utilized when encountering driving conditions which may cause vehicle imbalance or loss of control. **DRIVE SAFELY!** Avoid abrupt maneuvers, such as sudden sharp turns which could cause a roll over, resulting in serious injury or death.

It is the customers responsibility to make sure that a re-torque is performed on all hardware associated with this suspension system after the first 500 miles of installation. It is also the customers responsibility to do a complete re-torque after every 3000 miles or after every off road use.

After the original installation, Tuff Country EZ-Ride Suspension also recommends having the alignment check every 6 months to ensure proper tracking, proper wear on tires and front end components. Tuff Country EZ-Ride Suspension take no responsibility for abuse, improper installation or improper suspension maintenance.

It is the responsibility of the customer or the mechanic to wear safety glasses at all times when performing this installation.

It is the customers/installers responsibility to read and understand all steps before installation begins. OEM manual should be used as a reference guide.

The Tuff Country EZ-Ride Suspension product safety label that is included in your kit box must be installed inside the cab in plain view of all occupants.

Limited Lifetime Warranty

Notice to all Tuff Country EZ-Ride Suspension customers: It is your responsibility to keep your original sales receipt! If failure should occur on any Tuff Country EZ-Ride Suspension component, your original sales receipt must accompany the warranted unit to receive warranty. Warranty will be void if the customer can not provide the original sales receipt. Do not install a body lift in conjunction with a suspension system. If a body lift is used in conjunction with any Tuff Country EZ-Ride Suspension product, your Tuff Country EZ-Ride Suspension WARRANTY WILL BE VOID. Tuff Country Inc. ("Tuff Country") suspension products are warranted to be free from defects in material and workmanship for life if purchased, installed and maintained on a non-commercial vehicle; otherwise, for a period of twelve (12) months, from the date of purchase and installation on a commercial vehicle, or twelve thousand (12,000) miles (which ever occurs first). Tuff Country does not warrant or make any representations concerning Tuff Country Products when not installed and used strictly in accordance with the manufacturer's instructions for such installation and operation and accordance with good installation and maintenance practices of the automotive industry. This warranty does not apply to the cosmetic finish of Tuff Country products nor to Tuff Country products which have been altered, improperly installed, maintained, used or repaired, or damaged by accident, negligence, misuse or racing. ("Racing is used in its broadest sense, and, for example, without regards to formalities in relation to prizes, competition, etc.) This warranty is void if the product is removed from the original vehicle and re-installed on that or any other vehicle. This warranty is exclusive and is in lieu of any implied warranty of merchantability, fitness for a particular purpose or other warranty of quality, whether express or implied, except the warranty of title. All implied warranties are limited to the duration of this warranty. The remedies set forth in this warranty are exclusive. This warranty excludes all labor charges or other incidental or consequential damages. Any part or product returned for warranty claim must be returned through the dealer of the distributor from whom it was purchased. Tuff Country reserves the right to examine all parts returned to it for warranty claim to determine whether or not any such part has failed because of defect in material or workmanship. The obligation of Tuff Country under this warranty shall be limited to repairing, replacing or crediting, at its option, any part or product found to be so defective. Regardless of whether any part is repaired, replaced or credited under this warranty, shipping and/or transportation charges on the return of such product must be prepaid by the customer under this warranty.

Hardware bag 10702NB includes:

<u>Description</u>	<u>Quantity</u>
89TC-01 (transfer case drop tubes)	2
7163B (7/16" x 3" bolts)	4
38WA (3/8" USS flat washers)	8
716UN (7/16" unitorque nuts)	4

Transfer case lower kit installation:

1. To begin installation, block the front and rear tires of the vehicle so that the vehicle is stable and can't roll forwards or backwards.
2. With the vehicle on the ground, place a pair of hydraulic floor jacks under the stock transfer case cross member. Carefully raise up on the hydraulic floor jacks at the same time until they come into contact with the stock transfer case cross member.
3. Working on the driver side, remove the stock hardware that connects the stock transfer case cross member to the stock frame rail. The stock hardware may be discarded. Repeat procedure on the passenger side.
4. Carefully lower down on both hydraulic floor jacks at the same time allowing enough room for the new transfer case lower tubes to be installed.
5. Locate (2) new transfer case lower tubes, (4) 7/16" x 3" bolts, (8) 3/8" flat washers and (4) 7/16" unitorque nuts from hardware bag 10702NB. Working on the driver side, install (1) transfer case lower tube between the stock transfer case cross member and the stock frame rail. Secure using (2) new 7/16" x 3" bolts and hardware. **Special note: Do not tighten at this point and make sure to use thread lock or lock tite.** Repeat procedure on the passenger side. Once the driver side and passenger side transfer case tubes have been installed, torque the new 7/16" x 3" bolts to **35 ft lbs.**

Photo # 1

6. Remove the hydraulic floor jacks from under the stock transfer case cross member.

Congratulations, installation complete. If you have any questions or concerns, please feel free to contact Tuff Country EZ-Ride Suspension.

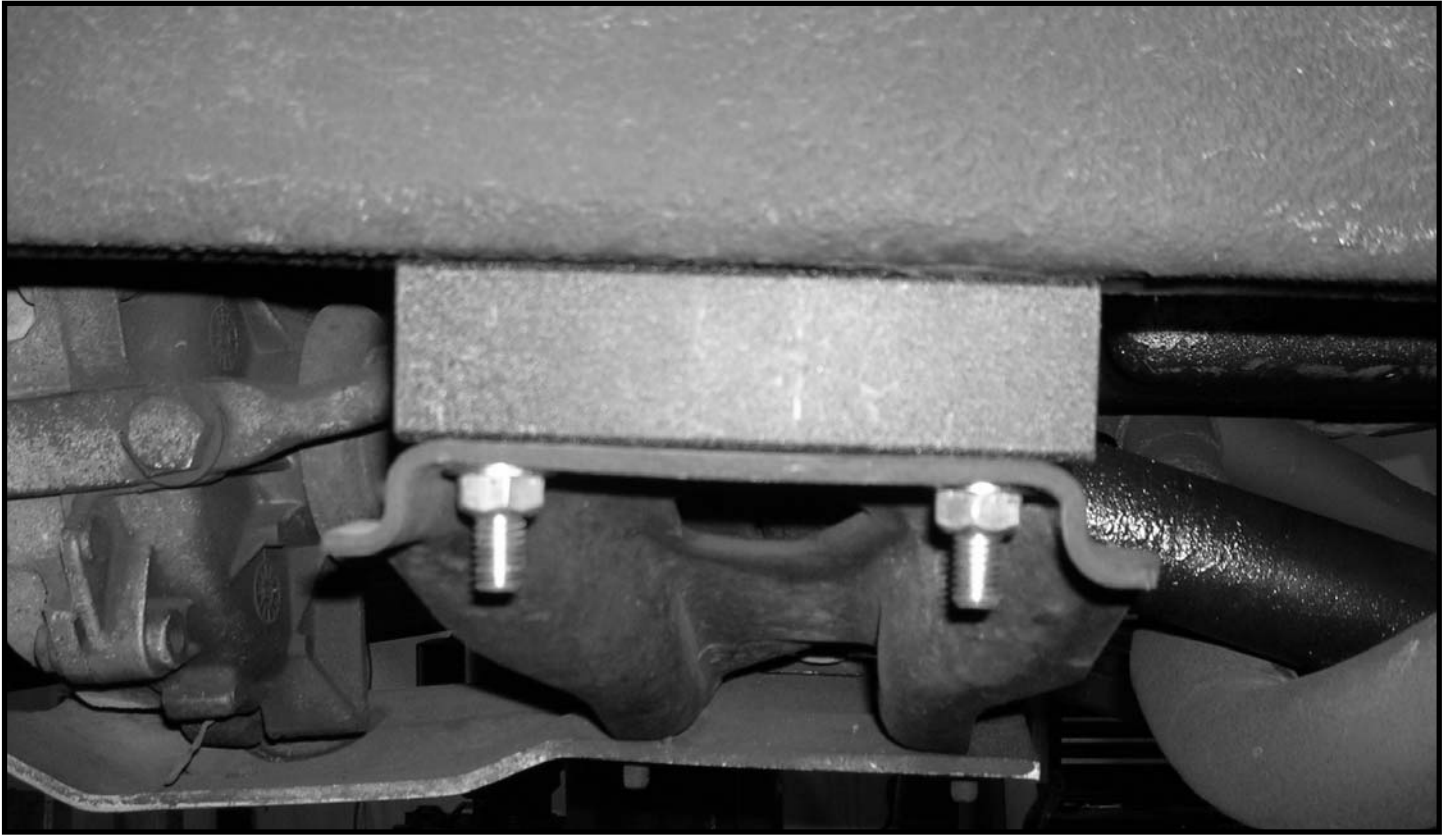


Photo # 1