

(4) M12 Nuts

(2) D-Rings

Barricade Trail Force HD Rear Bumper (07-18 JK)

Contents:

(1) Rear Bumper

(2) Frame Rail Brackets

(4) M12 x 1.75 x 120mm Bolts

(4) M12 x 1.75 x 40mm Bolts

(12) M12 Flat Washers

(8) M12 Lock Washers

TOOLS REQUIRED:

15mm, and 18mm Sockets T55 Torx Bit Ratchet Clean Towel Cleaning Solution



STEP 1 // Remove the (4) 15mm bolts on the outside of each frame rail. Then remove the (4) 15mm bolts securing the plastic bumper to the frame. Remove the bumper.



STEP 2 // Remove the (3) 15mm bolts securing the tow hook to the driver side frame rail.



STEP 3 // Insert the (2) frame rail brackets into the frame rails. **Note be sure that the holes from the frame rail line up with the bracket holes.



STEP 4 // Install the new Barricade bumper to frame rails using the (2) M12 x 40mm bolts, flat washers, and lock washers. Torque to 40 ft - lbs.



STEP 5 // From under the vehicle, install the (1) Tow Hitch to the frame using the (4) M12 x 120mm bolts, flat washers, lock washers, and nuts. Torque to 40 ft - lbs.



 $\ensuremath{\text{STEP 6}}$ // Insert the (2) D-Rings if desired. Installation is now complete.