



SIDE STEPS

(2007- 2018 Wrangler JK)

INSTALLATION INSTRUCTIONS

CONTENTS

(2) Side Steps
(4) Brackets + (2) - 4dr
(4) Nut Plates + (2) - 4dr
(8) Small Washers + (16) - 4dr
(4) Large Washers + (2) - 4dr
(4) Extra Large Washers + (2) - 4dr
(8) Hex Head Bolts + (4) - 4dr
(8) Small Bolts + (4) - 4dr
(4) Medium Bolts + (2) - 4dr
(4) Large Bolts + (2) - 4dr
(12) Small Lock Washers + (6) - 4dr
(4) Large Lock Washers + (2) - 4dr
(8) Nuts + (4) - 4dr

TOOLS REQUIRED

13mm,16mm Socket
Ratchet
10mm Wrench
4mm Allen Key

STEP 1



Insert a nut plate for each bracket into the existing holes on the bottom of the body.

STEP 2



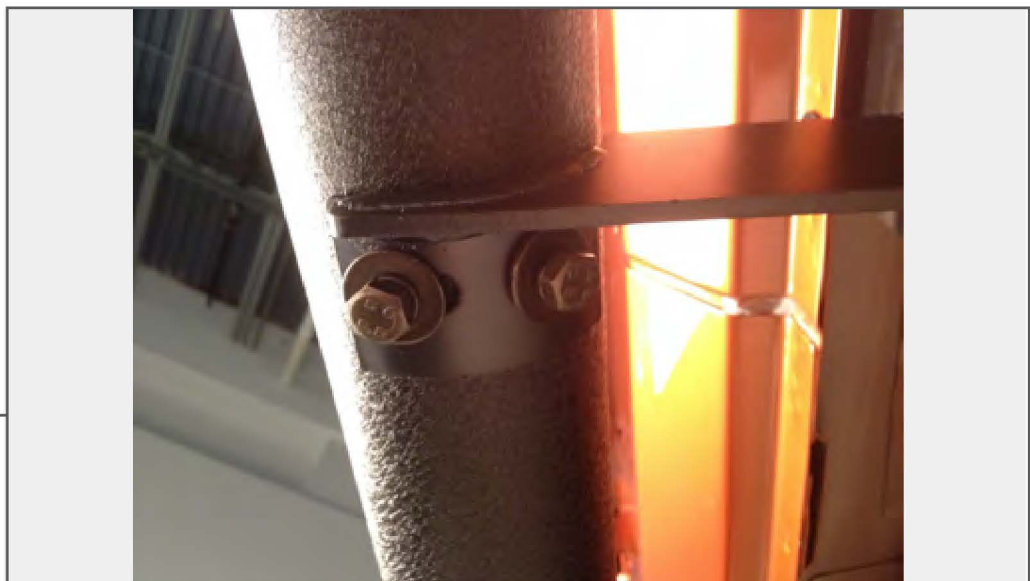
Place the correctly labeled bracket behind the pinch weld and loosely secure both holes with a hex head bolt with a washer placed through the pinch weld and bracket, then hand tightened with a washer and nut on the inside.

STEP 3



Insert a large bolt, with a washer through the bracket and into the body hole that contains the nut plate. Hand tighten the hardware.

STEP 4



Find the left and right steps; install 2 bolts, with lock washers and washer, through the brackets into the threaded bottoms of the side steps. Tighten down hardware on the body then secure the steps in place.