



2007-2014 Wrangler Tubular Bumper

Contents:

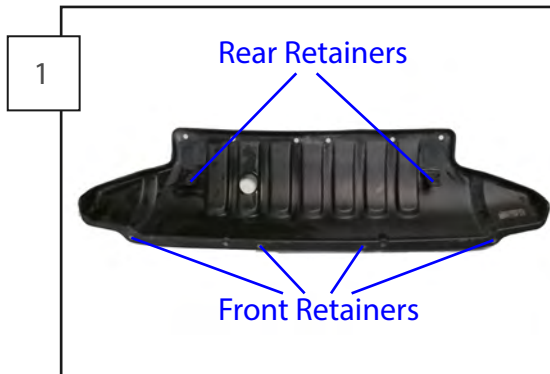
- (1) - Bumper
- (8) - Lock Nuts
- (8) - Bolts
- (16) - Washers
- (2) - Brackets

Tools Needed:

- 19mm wrench
- socket wrench
- 18mm socket
- mallet



It is recommended that you have an additional person available to help during this installation, parts can be awkward to hold and support by yourself. Block wheels and set parking brake before beginning work.



Remove the 4 front and 2 rear, plastic push pin, splash shield retainers. Remove splash shield from the vehicle.



Remove the 4 nuts on the backside of the bumper that attach the front bumper to the frame.



Install the bracket, with the horizontal holes against the front of the vehicles frame holes. The bracket should bend toward the rear of the vehicle. Tighten down the two bracket to frame bolts and hit the top of the bracket with a mallet to angle it in slightly at the top.



Place the bumper onto the brackets by sliding the lower corner of the bumper plate onto the top corner of the bumper bracket. It is a tight fit, but it will slide into place.



Make sure the bumper is level and tighten down the two outer bumper and bumper bracket bolts. Use washers on both the bolt and nut side of each hardware connection.