

How To Install Rugged Ridge Spartan Nerf Side Step Bars

(97-06 Wrangler TJ, Excluding Unlimited)

Installation Time: 1 Hour

Tools Required:

- ✓ 5/8" or 16mm Sockets
- ✓ Torque Wrench
- ✓ Breaker Bar

A breaker bar is recommended to remove body mount bolts

Installation Instructions:

1. Starting with the passenger side, remove the 3 body mount bolts and bushings and set aside (located underneath the Jeep, on each side, between the front and rear wheel).



2. Install the factory bolts and bushings onto the center and rear brackets of the passenger side nerf bar with the bushings on top of the mounting brackets and the screws on the bottom.



(Driver side nerf bar pictured)



(Driver side nerf bar pictured)

3. Carefully raise the nerf bar up into position aligning the center and rear brackets with the factory mounts and

thread the bolts loosely to hold the bar in place (A second pair of hands is very helpful).



(Passenger side pictured - rear bolt on the left and center bolt on the right)



(Passenger side pictured - rear bolt on the left and center bolt on the right)

4. Install the front bushing and bolt, making sure the round opening in the nerf bar mount fits around the upper

body bushing properly before tightening loosely (This may take some adjustment and loosening of the center and rear bolts).



5. Starting with the center bracket, use a torque wrench to tighten the bolt to 50 ft/lbs. Continue with the front and rear bolt, tightening them both to 50 ft/lbs.

6. Repeat steps 1-5 for the driver side.



Installation Instructions Written by ExtremeTerrain Customer Justin B. on 01/18/2019