

## DV8 Off-Road RS-10 Rear Bumper

### Installation Guide for Jeep Wrangler '07-'16 2-Door JK

**Installation Time:** 1 Hour

**Tools Required:**

- ✓ Box Cutter/Knife
- ✓ Torque Wrench
- ✓ Socket Wrench
- ✓ 18mm Socket

**Installation Instructions:**

1. Carefully open the package using a box cutter or knife (Figure A) and ensure the rear bumper and hardware are included and undamaged.



Figure A

2. Remove the rear factory bumper (including the recovery hook if included) (Figure B).



Figure B

3. Insert a nut plate into each of the frame rails (Figure C), lining them up with the factory frame holes (Figure D).



Figure C



Figure D

4. Insert the four 3"x12mm bolts through the frame rail with the threads facing the rear of the vehicle (Figure E).



Figure E

5. Place the bumper on by ensuring the four bolts run through the rear of the bumper, holding it to the frame (Figure F).

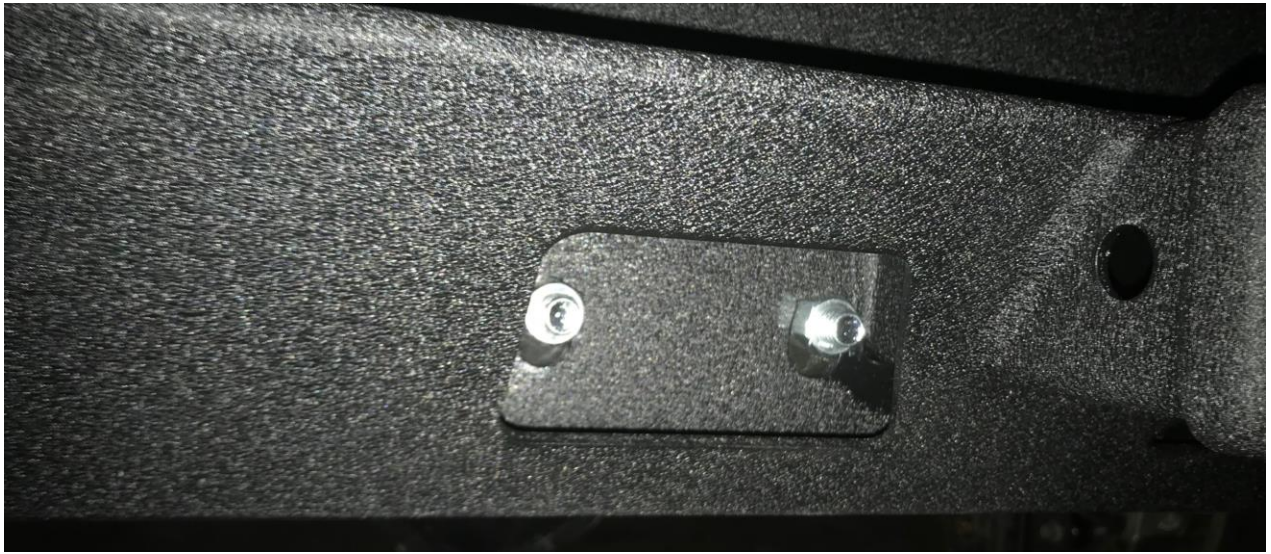


Figure F

6. Hand-tighten the bolts from the rear frame (Figure G), as well as the nut plates installed in Step 3 (Figure H).



Figure G



Figure H

7. Tighten the four rear bolts with an 18mm socket wrench. Torque to 60 ft/lbs (Figure I).



Figure I

8. Tighten the four bolts on each side used in the nut plates with an 18mm socket wrench. Torque to 60 ft/lbs (Figure J).



Figure J



Before



After

Installation Instructions Written by ExtremeTerrain Customer J. Sandlin 11/01/2017