Installation of DV8 FS-14 onto Wrangler JK

Installation Time: ~2 hours

Tools Required:

- ✓ Pliers
- ✓ 18mm socket
- ✓ Diagonal cutters (optional)
- ✓ Flat head screw driver or pry bar
- ✓ Phillips screw driver
- √ 3/4" socket
- ✓ 11mm socket
- ✓ Dremel cutter (optional)

Notes: Some steps are optional depending on preference, future installation of light bars, and winches. It may be helpful to have a second person to assist with removal of stock bumper and placement of new bumper, but is possible without.

Before:



Installation Instructions:

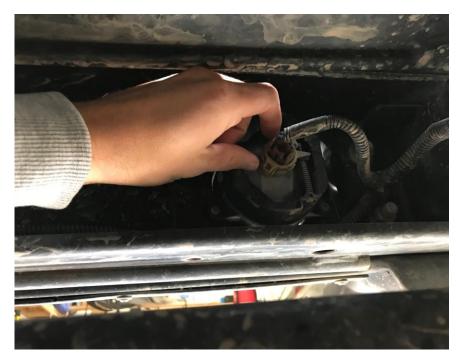
Removal of stock bumper

- 1. Remove air dam
 - a. Remove air dam by removing (6) plastic clips with pliers





- 2. Unclip wiring harness from both fog lights
 - a. Remove clips holding fog light wiring harness from factory bumper
 - b. Clips can be removed by pulling with pliers and can be re-attached to frame or cut using diagonal cutters



- 3. Remove nuts from bumper mounts using 18mm socket and ratchet
 - a. 4 nuts per bumper mount for a total of 8
 - b. Pull and remove stock bumper from frame



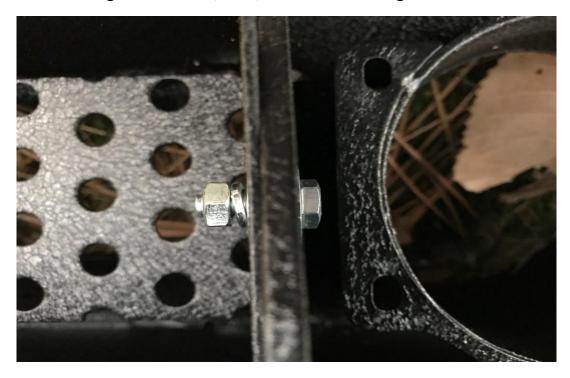
4. Remove frame cover

- a. Using a flat head screw driver or pry bar, pry off the 2 plastic clips holding on the frame cover
- b. Note: The frame cover will need to be removed for installation of this bumper. It is possible to modify this frame cover by cutting out sections using a dremel or similar cutter and re-attach the frame cover.
- 5. Remove fog lights from factory bumper (if applicable, if not skip step 6 and 7) using phillips screw driver (4 screws per light)



- 6. Attach new fog lights using plastic fasteners
 - a. Place fog lights in new bumper and push plastic fasteners (4 per light) through the bumper and into the fog light holes towards the back of the bumper

- 7. Insert mesh grill (optional)
 - a. Place mesh grill into bumper
 - b. Attach using 2 small bolts, nuts, and washers using 11mm socket



8. Install new bumper

- a. Lift the bumper to the frame, line up bolt holes and place bumper onto frame
- b. Place washers and lock washers onto each side of the bumper mounted bolts (6 total) and hand thread nuts onto bolts
- c. Place washers and lock washers onto separate bolts (2 total) and hand thread into holes of bumper
- d. Using 3/4" socket, tighten all 6 nuts and 2 bolts to 60 ft/lbs.



- 9. Reconnect fog light harness into each light
- 10. Enjoy the awesome new American-made heavy duty winch ready bumper!

